OnRobot

USER MANUAL

FOR UR ROBOTS

v1.17.0

Original Instructions

Contents

1. Introduction

1.1. Important Safety Notice

⚠️ **DANGER:**

You must read, understand, and follow all safety information in this manual, and the robot manual and all associated equipment before initiating robot motion. Failure to comply with safety information could result in serious injury or death.

1.2. Scope of the Manual

The manual covers the following OnRobot products and their components:

1.2.1. 2FG7

Tool	Version
2FG7	v1

1.2.2. Software and Firmware

1.2.2.1. URCap Software

The manual covers the following software versions:

Software	Version
URCap	v5.17.0

1.2.2.2. Compute Box Software

The manual covers the following Compute Box software version:

Software	Version
Compute Box	v5.17.0

ℹ️ **NOTE:**

When the used Compute Box has lower software/firmware version, update the Compute Box. For detailed instructions, see **7.1.4. Web Client: Update Menu**.

1.3. Naming Convention

1.3.1. 2FG7

The Two Finger Gripper tool is called 2FG7 or 2FG in this document.

1.3.2. Compute Box/Eye Box

Eye Box and Compute Box are used interchangeably.

1.4. Copyright

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2. Safety

The robot integrators are responsible for ensuring that the applicable safety laws and regulations in the country concerned are observed and that any significant hazards in the complete robot application are eliminated. This includes, but is not limited to:

- Performing a risk assessment for the complete robot system
- Interfacing other machines and additional safety devices if defined by the risk assessment
- Setting up the appropriate safety settings in the robot software
- Ensuring that the user will not modify any safety measures
- Validating that the total robot system is designed and installed correctly
- Specifying instructions for use
- Marking the robot installation with relevant signs and contact information of the integrator
- Collecting all documentation in a technical file; including the risk assessment and this manual

2.1. Intended Use

OnRobot tools and accessories are intended to be used on collaborative robots and light industrial robots with different payloads depending on the end-of-arm tooling specifications. OnRobot tools and accessories are normally used in pick-and-place, palletizing, machine tending, assembly, quality testing and inspection and surface finishing applications.

The end-of-arm tooling and the accessories should only operate under conditions noted in **8.1. Technical Sheets** section.

Any use or application deviating from intended use is deemed to be impermissible misuse. This includes, but is not limited to:

- Use in potentially explosive atmospheres
- Use in medical and life critical applications
- Use before performing a risk assessment
- Use outside the permissible operational conditions and specifications
- Use close to a human's head, face and eye area
- Use as a climbing aid

2.2. General Safety Instructions

Generally, all national regulations, legislations and laws in the country of installation must be observed. Integration and use of the product must be done in compliance with precautions in this manual. Particular attention must be paid to the following warnings:

DANGER:

You must read, understand, and follow all safety information in this manual, and the robot manual and all associated equipment before initiating robot motion. Failure to comply with safety information could result in death or serious injury.

The information in this manual does not cover designing, installing, and operating a complete robot application, nor does it cover other peripheral equipment that can influence the safety of the complete system. The complete system must be designed and installed in accordance with the safety requirements set forth in the standards and regulations of the country where the robot is installed.

Any safety information provided in this manual must not be construed as a warranty, by OnRobot A/S, that the robot application will not cause injury or damage, even if robot application complies with all safety instructions.

OnRobot A/S disclaims any and all liability if any of OnRobot tools tooling are damaged, changed or modified in any way. OnRobot A/S cannot be held responsible for any damages caused to any of OnRobot tools tooling, the robot, or any other equipment due to programming errors or malfunctioning of any of OnRobot tools.

WARNING:

OnRobot tools are not allowed to be exposed to condensing conditions when power is on or when connected to a robot. If condensing conditions appear during transport or storage, the product must be placed between 20 and 40 Celsius degrees for 24 hours before power is applied or before connected to a robot.

It is recommended that OnRobot tools are integrated in compliance with the following guides and standards:

- ISO 10218-2
- ISO 12100
- ISO/TR 20218-1
- ISO/TS 15066

WARNING:

・The tools have to be properly secured before operating the robot.
・Keep fingers, clothes and hair away from the tool while the power is on.
・Always use protective glasses when working with sharp objects.
・Always ensure complete shutdown of the robot when working on the system for maintenance or inspection.
・Do not use the tools on people or animals.
・Do not perform any modification to the tooling.
・If the robot supports a bounded workspace/ speed/ force limit, make sure to use those features.
・Select robot trajectories that minimize risks of internal clamping between robot joints and tooling.

2.3. Risk Assessment

The robot integrator must perform a risk assessment on the complete robot application. OnRobot tools are only components in a robot application and therefore they can be only safely operated if the integrator has considered the safety aspects of the whole application. OnRobot tools are designed with relatively smooth and round design with a limited amount of sharp edges and pinch points

In collaborative applications, the trajectory of the robot can play a significant safety role. The integrator must consider the angle of contact with a human body, e.g. orientate OnRobot tools and workpieces so that the contact surface in the direction of movement is as large as possible. It is recommended that the tool connectors are pointed in the direction opposite to the movement.

OnRobot A/S have identified the potential hazards listed below as significant hazards that must be considered by the integrator:

- Objects flying from OnRobot tools due to loss of grip
- Objects falling down from OnRobot tools due to loss of grip
- Injuries due to collisions between humans and workpieces, OnRobot tools tooling, robot or other obstacles
- Consequences due to loosen of bolts
- Consequences if OnRobot tools cable gets stuck to something
- Workpiece itself represents a hazard

2.4. Environmental Safety

OnRobot A/S products must be disposed of in accordance with the applicable national laws, regulations and standards.

The product is produced with restricted use of hazardous substances to protect the environment; as defined by the EU RoHS Directive 2011/65/EU. These substances include mercury, cadmium, lead, chromium VI, polybrominated biphenyls and polybrominated diphenyl ethers.

Observe national **registration** requirements for importers according to EU WEEE Directive 2012/19/EU.

2.5. 2FG7 Safety Feature

The gripper is provided with a maximum force of 140 N, which complies with the **ISO/TS 15066:2016 Robots and robotic devices — Collaborative robots** technical specification.

Additionally, the design of the gripper has rounded edges to comply with the above mentioned standard, which makes it suitable for collaborative applications.

3. Operation Mode(s)

This document covers installation and operation for both:

- UR CB3 series robot controllers
- and UR e-Series robot controllers.

Since the two controllers have similar installation and operation screens in these cases only the e-Series screens are shown. Where the two requires different steps or screens it is highlighted and referred as:

- CB3 series
- e-Series.

3.1. Operation via Compute Box

The product(s) could be used on both UR series via Compute Box, which works with all products and product combinations. Differnet modes of operation require the same installation/operation steps. Where the via Compute Box mode requires different steps, it is highlighted and referred as via Compute Box.

3.2. Operation via UR's Tool Connector

The product(s) could be used on both UR series via UR's Tool Connector, which works with the following products:

- *2FG7 or*
- *2FGP20 or*
- *3FG15 (Only on e-Series) or*
- *MG10 [1] or*
- *RG2 [2] or*
- *RG6 [2] or*
- *SG or*
- *VG10 or*
- *VGC10*

Different modes of operation require the same installation/operation steps. Where the via Tool Connector mode requires different steps, it is highlighted and referred as via Tool Connector.

(1) When you use the CB3 tool connector, the following limitations apply to the MG10:

- The Smart grip feature is not available
- The Set finger offset feature is not available

(2) When you use the CB3 tool connector, the following limitations apply to the RG2 and RG6:

- The shown value of the read width (used as Current width and `rg_Width`) could be up to +/- 1 mm of the actual value. However, the repetition accuracy is still as specified.
- The Set finger offset feature is not available. The zero reference is set with the standard fingertips placed on the inner side.

4. HW Installation

4.1. Robot Mount

4.1.1. Quick Changer Mounting

4.1.1.1. Quick Changer - Robot Side
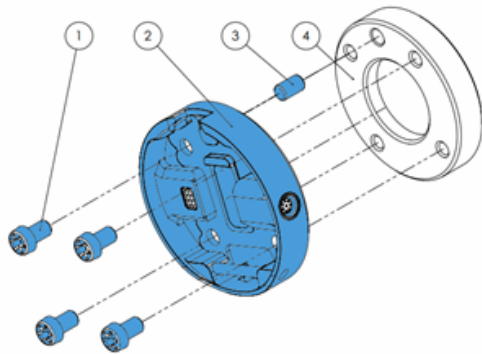
Quick Changer - Robot Side

1. M6x8mm (ISO14580 8.8)
2. Quick Changer (ISO 9409-1-50-4-M6)
3. Dowel pin Ø6x10 (ISO2338 h8)
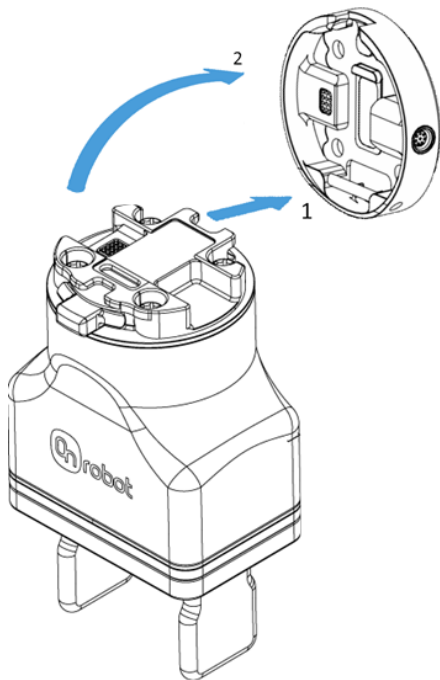4. Adapter/ Robot tool flange (ISO 9409-1-50-4-M6)

Use 10 Nm tightening torque.

4.1.1.2. 2FG7

Tool	QC-R v2	QC-R v2-4.5 A
2FG7	✓	✓

4.1.2. Tools

4.1.2.1. 2FG7

Step 1:

Move the tool close to the Quick Changer as illustrated.

The hook mechanism (rod and hook tongue) will keep the lower part locked once mounted.
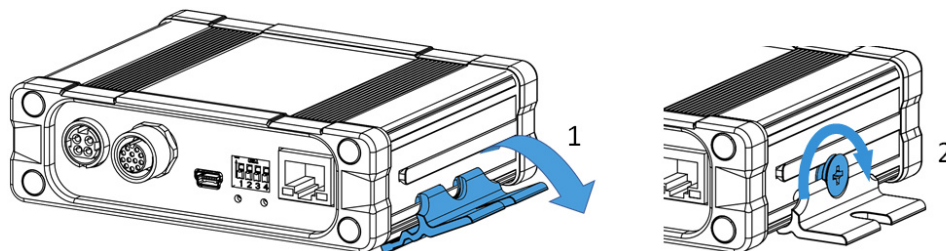
Step 2:

Flip the tool until it is fully mated, and you hear a clicking sound.

To unmount the tool, press the aluminum button on the Quick Changer and repeat the steps in the reverse order.

4.2. Compute Box Mount

4.2.1. Optional - Clip-on Bracket

Optionally, fix the Compute Box to a surface using the provided Clip-on Brackets (included only from 17th December 2020).

Do the following on both sides of the Compute Box:

1. Hook the Clip-on Bracket to the rail on the side of the Compute Box and then flip it down.
2. Fasten the Clip-on Bracket with the plastic srew.

4.3. Wiring via Tool Connector
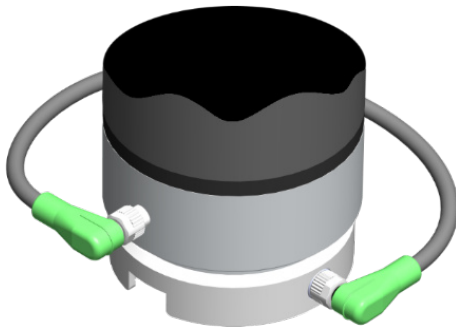
DANGER:

Use only original OnRobot tool data cables.

The following devices are supported in the operation mode via tool connector:

- 2FG7
- 2FGP20
- 3FG15 (Only for e-Series)
- MG10
- RG2 / RG6
- SG
- VG10 / VGC10

For e-Series

Connect the Quick Changer to the UR's tool connector.

DANGER:

Never connect the Quick Changer for I/O to an e-Series UR robot's Tool Connector.
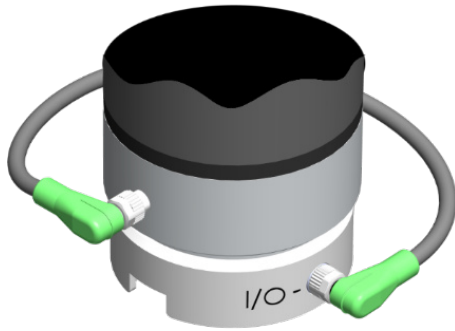
NOTE:

VG10 / VGC10 can only be attached when the UR controller is started (not in IDLE mode) and no program is running or completely powered off.

CAUTION:

Dual Quick Changer cannot be connected to the Tool Connector, it must be used via Compute Box.

For CB3

Connect the Quick Changer for I/O to the UR's tool connector.

Wiring via Tool Connector is finished.

DANGER:

Never connect the Quick Changer or Dual Quick Changer to a CB3 UR robot's tool connector.

5. SW Installation

5.1. Robot Software Setup
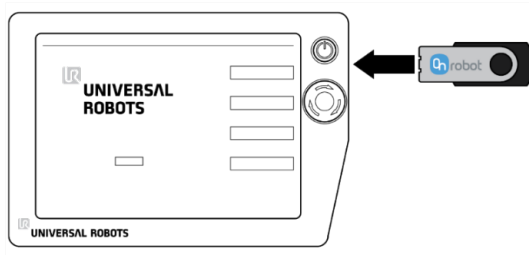
5.1.1. Install URCap

UR CB3

NOTE:

The minimum UR PolyScope version is **3.11**. Please remove all previous OnRobot URCap version(s) before the installation. The controller version must be CB3.1.

For the HEX-E/H QC products the **3.12** is not recommended.

1. Insert the OnRobot USB drive in the USB slot on the right side of the Teach Pendant.

2. Select the **Setup Robot** option from the main menu, then the **URCaps** option.

3. Tap on the + sign to browse for the OnRobot URCap file. It can be found in the usbdisk/UR/URCAP folder. Tap on **Open**.

UR e-Series

NOTE:

The minimum UR PolyScope version is **5.5**. Please remove all previous OnRobot URCap version(s) before the installation.

For the HEX-E/H QC products the **5.6** is not recommended, instead please use the **5.7**.

1. Insert the OnRobot USB drive in the USB slot on the top right side of the Teach Pendant.

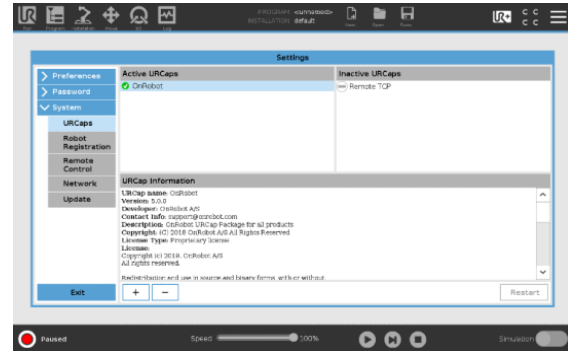

2. Then tap on the ☰ menu (top right corner of the screen), then from the **System** section tap on the **URCaps** menu.

3. Tap on the + sign to browse for the OnRobot URCap file. It can be found in the usbdisk/UR/URCAP folder. Tap on **Open**.

4. The system needs to be restarted for the changes to take effect. Tap on the **Restart** button and then wait for the system to be restarted.

5. Initialize the robot.

4. Then the system needs to be restarted for the changes to take effect. Tap on the **Restart** button and then wait for the system to be restarted.


5. Initialize the robot.

NOTE:

For more information on the URCap installation please refer to UR documentation.

5.1.2. Uninstall Software

UR CB3

1. Select the **Setup Robot** option from the main menu, then the **URCaps** option.

2. Select the OnRobot URCap file.
3. Tap on the - sign.
4. Then the system needs to be restarted for the changes to take effect. Tap on the **Restart** button and then wait for the system to be restarted.
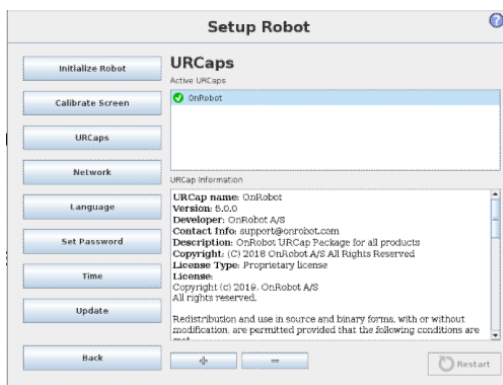
UR e-Series

1. Tap on the ▤ menu (top right corner of the screen), then from the **System** section tap on the **URCaps** menu.

2. Select the OnRobot URCap file.
3. Tap on the - sign.
4. Then the system needs to be restarted for the changes to take effect. Tap on the **Restart** button and then wait for the system to be restarted.
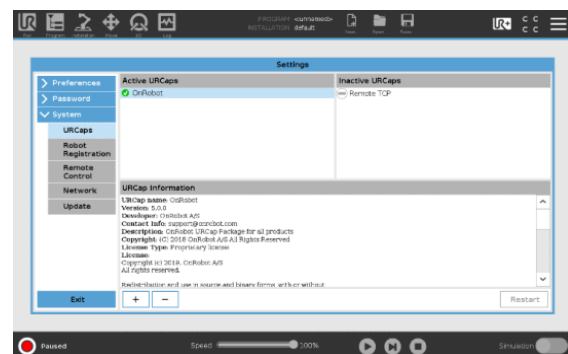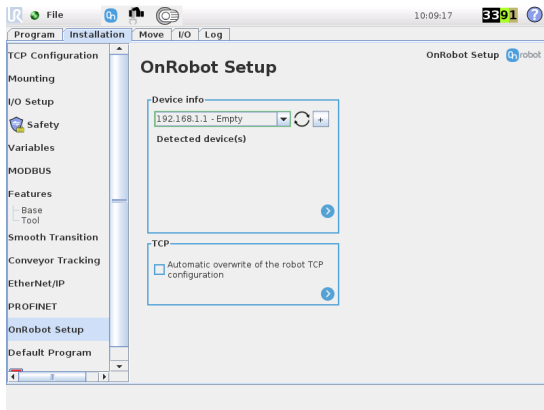
5. Initialize the robot.

5.1.3. URCap Setup

UR CB3

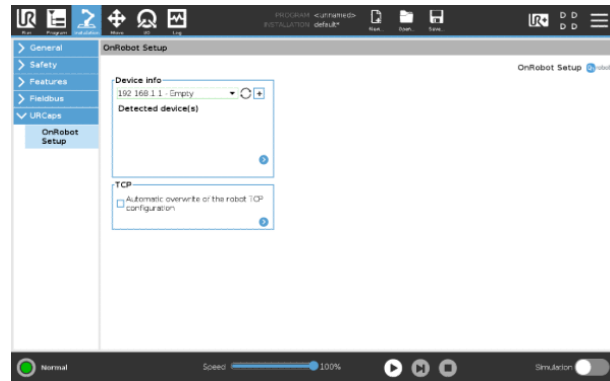Select the **Installation** tab, then select **OnRobot Setup**. The following screen is shown:
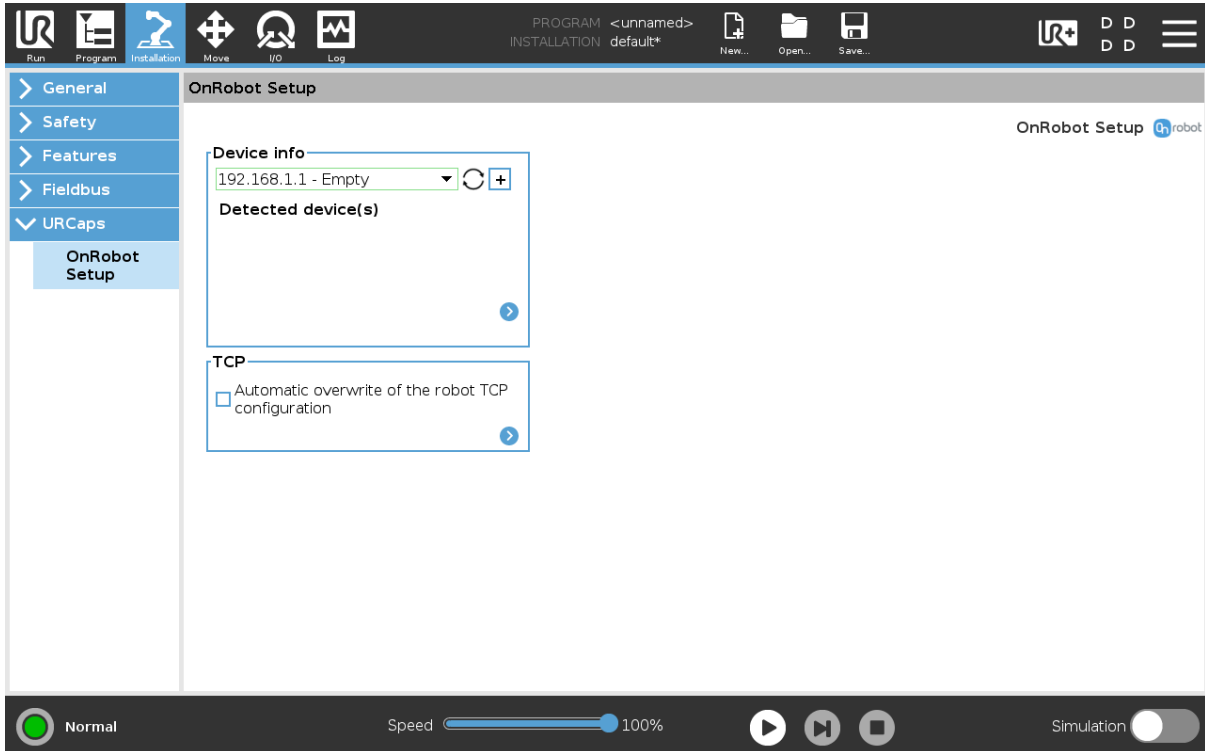
UR e-Series

Tap on the **Installation** tab in the top menu. Then tap on the **URCaps**.

5.1.3.1. Device Info

In the normal view of the panel, the available functions are shown below:

Device info

Dropdown menu to select a device-robot communication channel: Discover the connected devices.

Use the reload button ↻ to find new available devices.

> **NOTE:**
>
> After setting up the device the changes need to be saved to be part of the current installation.
>
> For the e-Series UR robots tap on the **Save** button 💾 (from the top menu and use the **Save Installation** button 📇.
>
> For the CB3 UR robots use the **Save** button 💾.

> **NOTE:**
>
> To use the newly discovered devices you might need to restart PolyScope. To do that simply press the **Restart now** button. Remember to save it before, if there are any unsaved changes in your program or settings.
>
> OnRobot products are checked after the robot is restarted and the saved settings are restored while loading a program. That check could take up to 5 seconds via the Quick Changer for I/O. Therefore make sure to wait at least 5 seconds before you start your program. To make sure that the device is connected check the **Device info**.
>
> If the connected OnRobot product is changed, always go to the **Device info** to check if the change was successful.

> **CAUTION:**
>
> After any error message is shown that is related to the connection to our devices, please go to the **Device info** to make sure that the right settings (e.g.: TCP) are used.

No connection: If you want to use OnRobot URCap and there are no connected devices, select **No connection** from the dropdown menu and no error message will show up.

Load multiple devices: The ⊞ automatically loads the selected devices to the UR environment, even if the device is not connected to the robot. When you change between loaded devices, the robot does not require a restart but you should press the reload button ↻ to refresh the detected devices.

> **WARNING:**
>
> When multiple devices are activated, you may experience slow URCap operation. In this case, activate only the devices that you use. It is recommended to activate up to two devices at the same time.

For each loaded device, the appropriate URCaps commands and Toolbar will be visible, hence load only the devices that you will change frequently.

Detailed parameters of the Device Info

To get more information about the devices press on ⊙ and the following screen will show:
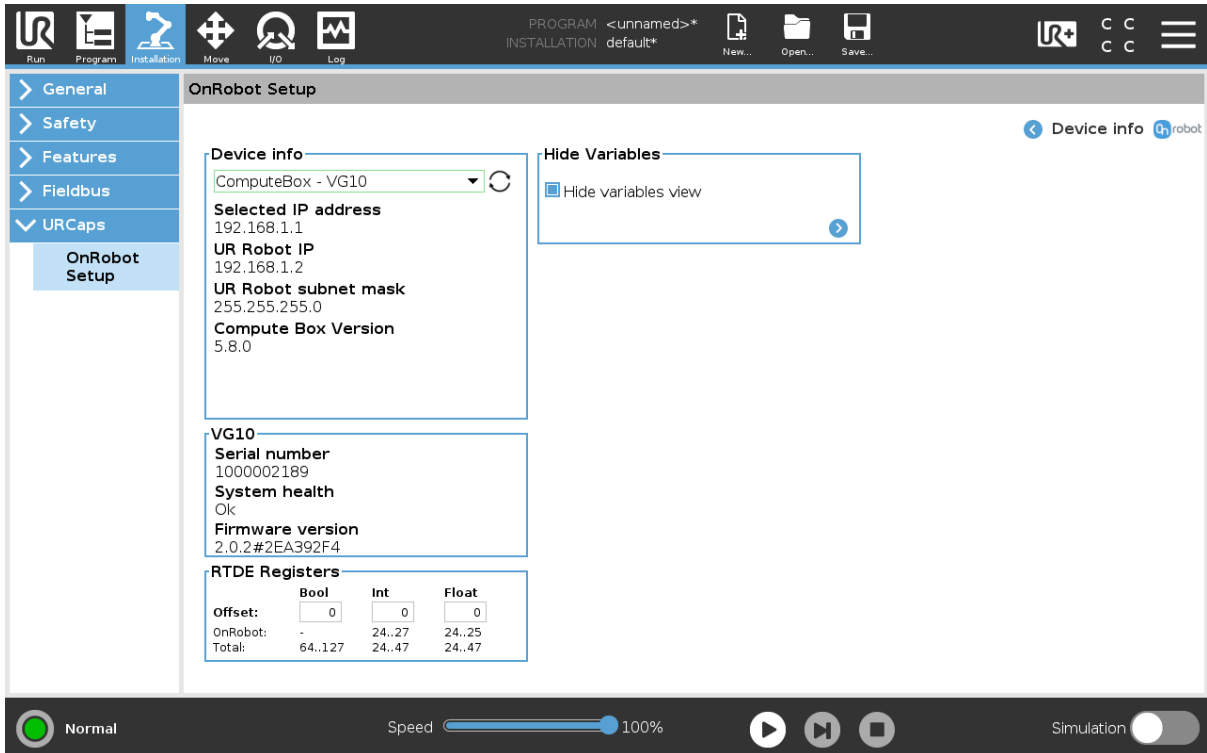
Device info

The **Selected IP address**, **Compute Box Version**, **UR Robot IP** and **UR Robot subnet mask** are shown.

Errors

This displays information about the errors if there is any.

Device name

The **Serial number**, **System health** and **Firmware version** are shown.
Update: this will update the firmware if an update is available.

Depending on the selected devices, different panels will become available to configure the devices.

RTDE Registers

OnRobot uses RTDE registers to communicate with UR. Real-Time Data Exchange (RTDE) is an interface that can be used to send data for the robots through registers. For more information about RTDE registers, see UR's **Real-Time Data Exchange (RTDE) Guide**.

You need this option if you use OnRobot devices with other vendors' devices and OnRobot registers might overlap other vendors' registers.

OnRobot uses three different types of registers: **Bool**, **Int** and **Float**.

Offset: Offsets the registers by the amount that is written in the certain field.

OnRobot: Shows the number of registers that OnRobot uses of the certain type.

Total: Shows the maximum number of registers of the certain type that is available in UR.

Check other vendors' registers to make sure that the registers that you are using are not used by other vendors. If your registers overlap other vendors' registers, offset them by writing a certain value in the **Offset** fields. If the offset value is too high, the number of OnRobot registers can exceed the number of **Total** registers. In this case the values will turn red in the **OnRobot** row.
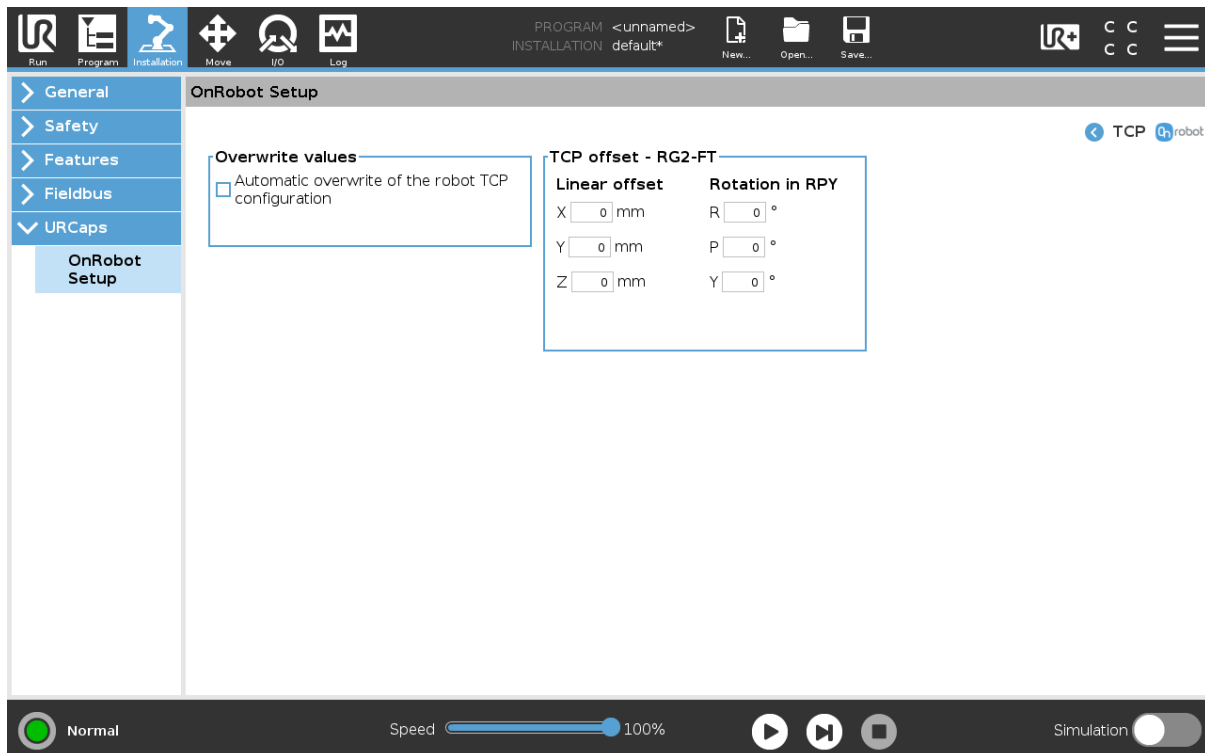
Hide Variables

A list of selectable variables. When a variable is selected to hide, it will not appear on the configuration panel.

TCP

In the normal view of the panel the TCP of the robot can be overwritten by the TCP of the tool by pressing the **Automatic overwrite of the robot TCP configuration** checkbox.

To see more options press on 🔵 and the following screen will show:

Overwrite values

> **Automatic overwrite of the robot TCP configuration**: when checked, the UR's TCP configuration is automatically overwritten (Dynamic TCP mode). When unchecked the TCP is left unchanged (Static TCP mode).
>
> For further information and best practices on the TCP setting see **TCP Configuration** section.

TCP offset

> Set the **Linear offset** (X,Y,Z) and the **Rotation in RPY** (Roll-Pitch-Yaw) values to adjust the OnRobot device dependent calculated TCP.

5.1.3.2. Setup Tool Connector

On the **Device Info** page, select Tool Connector from the dropdown menu.

To communicate through the tool connector on an e-Series UR robot please set the following configuration:

1. Press the **General** dropdown menu on the left side.
2. Press the **Tool IO** tab.
3. In the **Controlled by** dropdown menu select **OnRobot** as shown in the image below.
4. Make sure to save the changes to be part of the current installation.
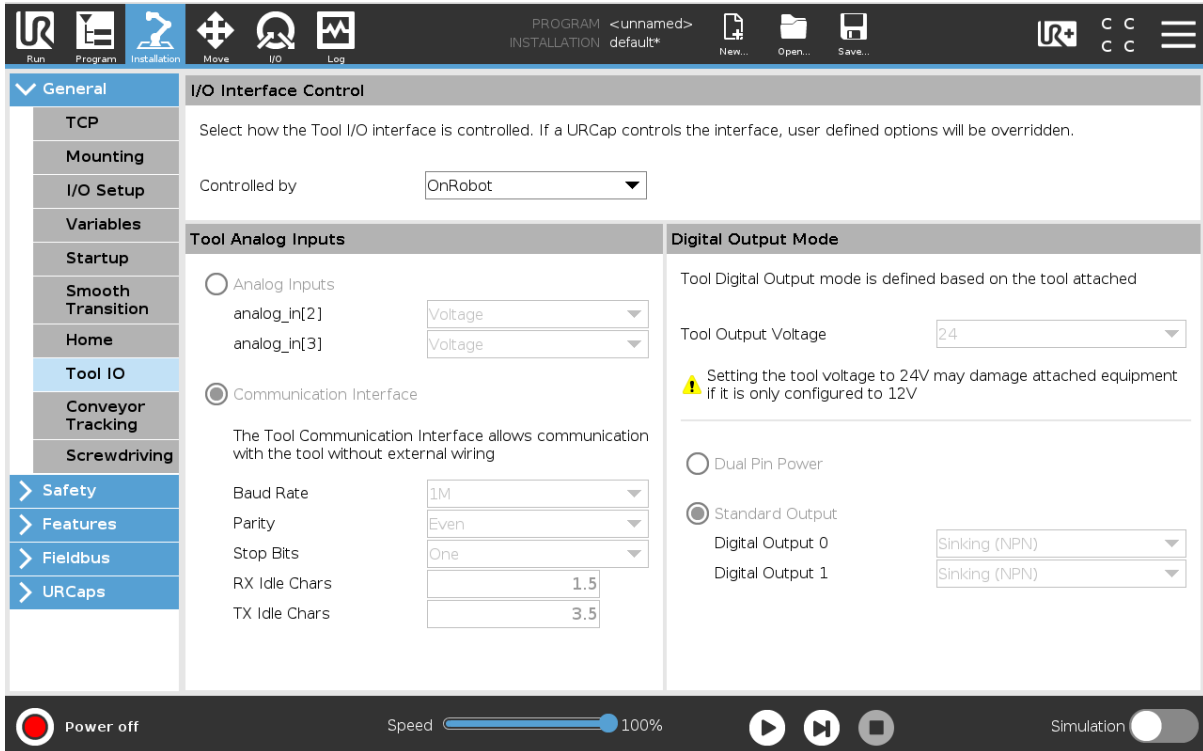
To communicate through the tool connector on CB3 UR robot please set the following configuration:

1. Go to the **I/O** tab.
2. In the **Controlled by** dropdown menu select **OnRobot** as shown in the image below.
3. Make sure to save the changes to be part of the current installation.
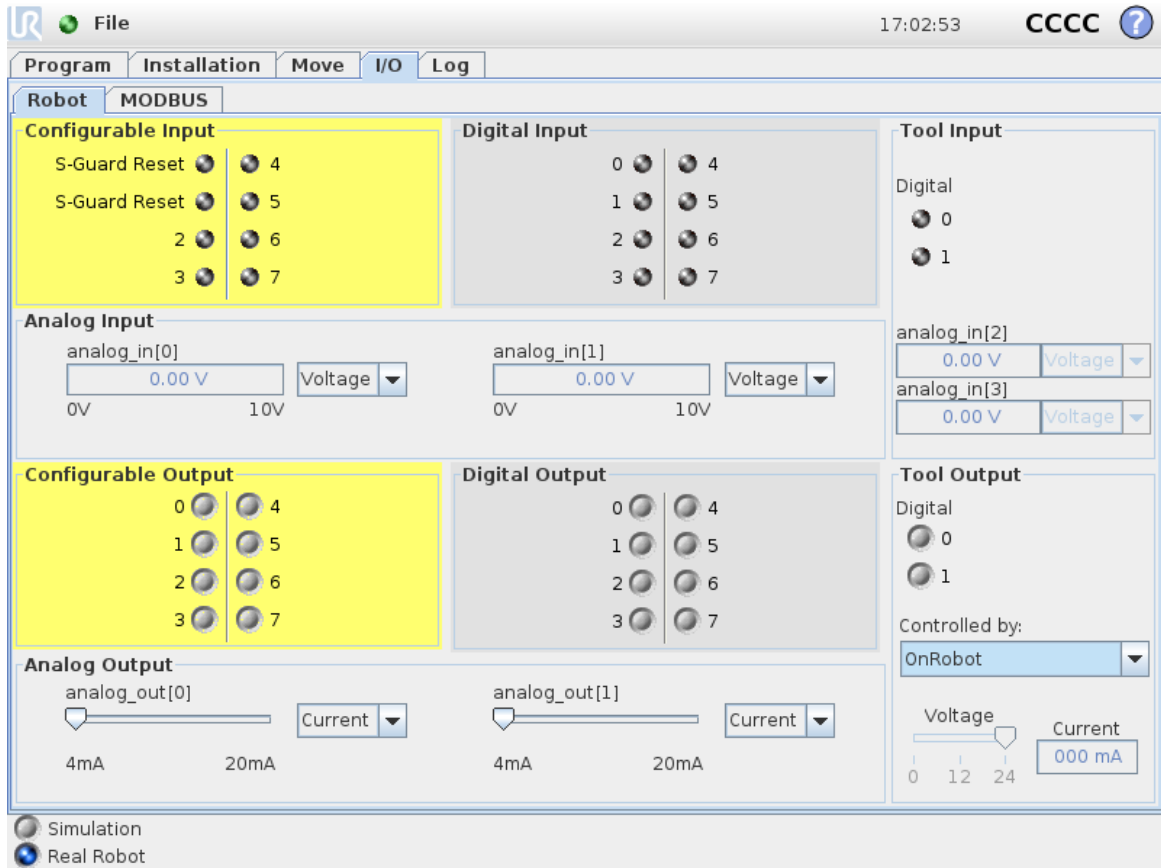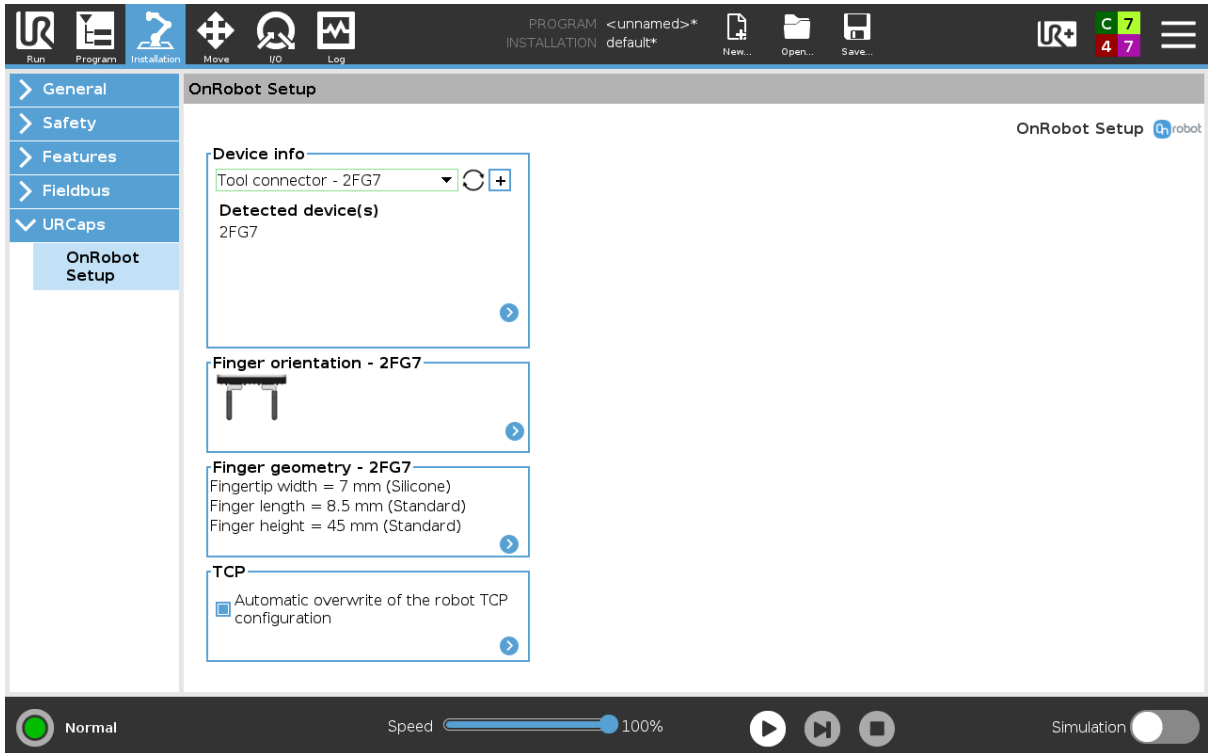
NOTE:

If the Tool connector option is selected in the **Device info** drop-down menu but no OnRobot product is connected to the tool connector then a background service program is running every 2 seconds. In addition to that the Tool IO is set to be logic high and low randomly.
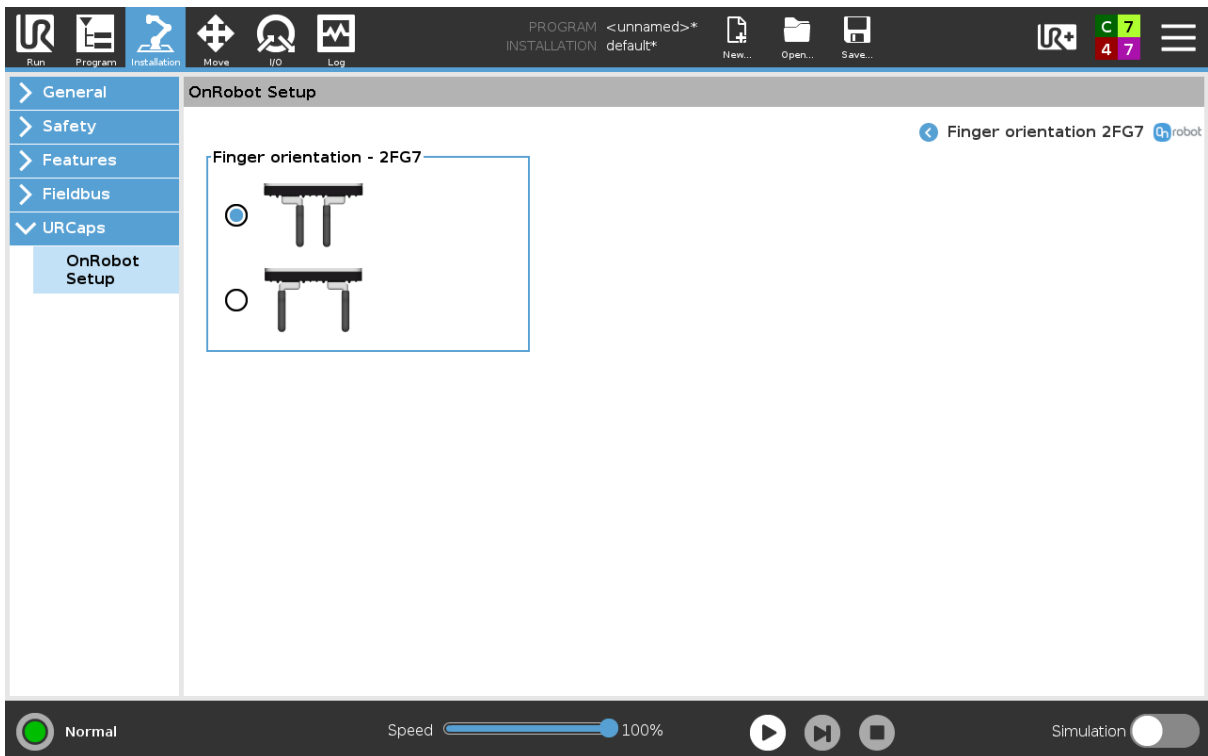
5.1.3.3. 2FG7

The configuration panels for the 2FG7 are shown in the images below:

Finger orientation

In the normal view of the panel, the selected **Finger orientation** is shown. The fingers can be mounted inwards or outwards. The different orientations provide different widths. To select a different **Finger orientation**, press ⊙.

Finger geometry

In the normal view of the panel, the selected **Fingertip width**, **Finger length**, and **Finger height** are shown. These settings provide different widths. To select a different **Fingertip width**, **Finger length**, or **Finger height**, press ➤ .
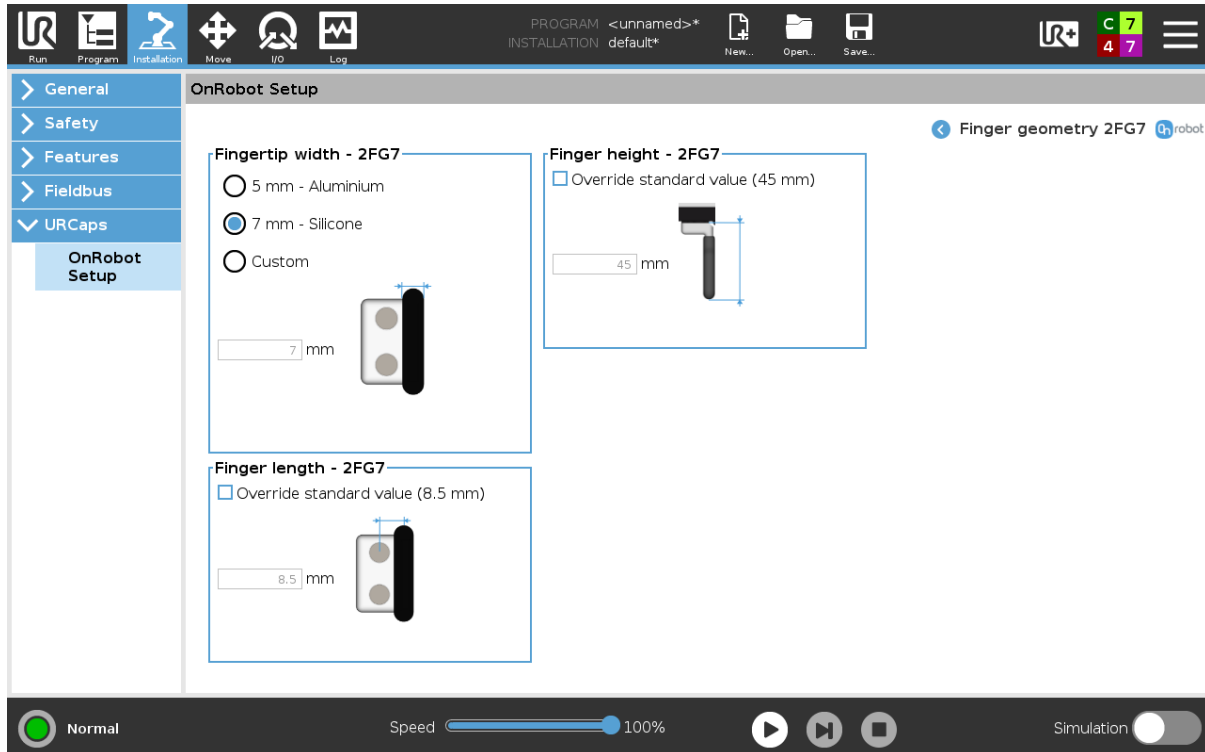
Fingertip width

Press the radio button to select one of the fingertip widths:

- Standard aluminium finger without silicone sleeve
- Standard aluminium finger with silicone sleeve
- Custom fingertip
  Add the fingertip offset value to the input field.

Finger length

If you use customized fingers, you can select the **Override standard value (8.5 mm)** checkbox and can add the Finger length to the input field.

By default, the checkbox is unchecked for standard fingers.

The input field is only enabled when the checkbox is selected.

Finger height

If you use customized fingers, you can select the **Override standard value (45 mm)** checkbox and can add the Finger height to the input field.

By default, the checkbox is unchecked for standard fingers.

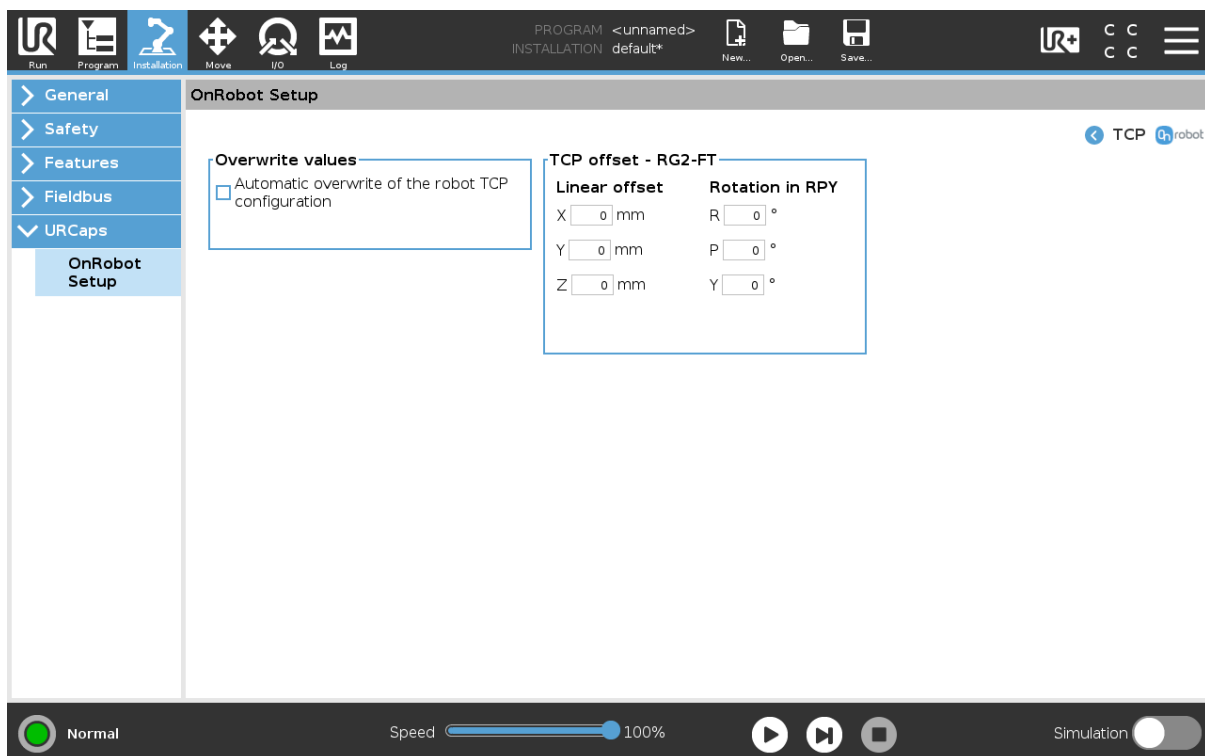The input field is only enabled when the checkbox is selected.

NOTE:

The changes in the Finger geometry settings are saved to the gripper and not to the installation file. Therefore, if the gripper is moved to another robot, the settings will remain the same. However, if another gripper is used in the same robot, the settings might need to be reset again.

TCP

In the normal view of the panel the TCP of the robot can be overwritten by the TCP of the tool by pressing the **Automatic overwrite of the robot TCP configuration** checkbox.

To see more options press on 🔵 and the following screen will show:

Overwrite values

Automatic overwrite of the robot TCP configuration: when checked, the UR's TCP configuration is automatically overwritten (Dynamic TCP mode). When unchecked the TCP is left unchanged (Static TCP mode).

For further information and best practices on the TCP setting see **TCP Configuration** section.

TCP offset

Set the **Linear offset** (X,Y,Z) and the **Rotation in RPY** (Roll-Pitch-Yaw) values to adjust the OnRobot device dependent calculated TCP.

6. Operation

NOTE:

It is assumed that the Installation has finished successfully. If not, first do the installation steps in the previous section.
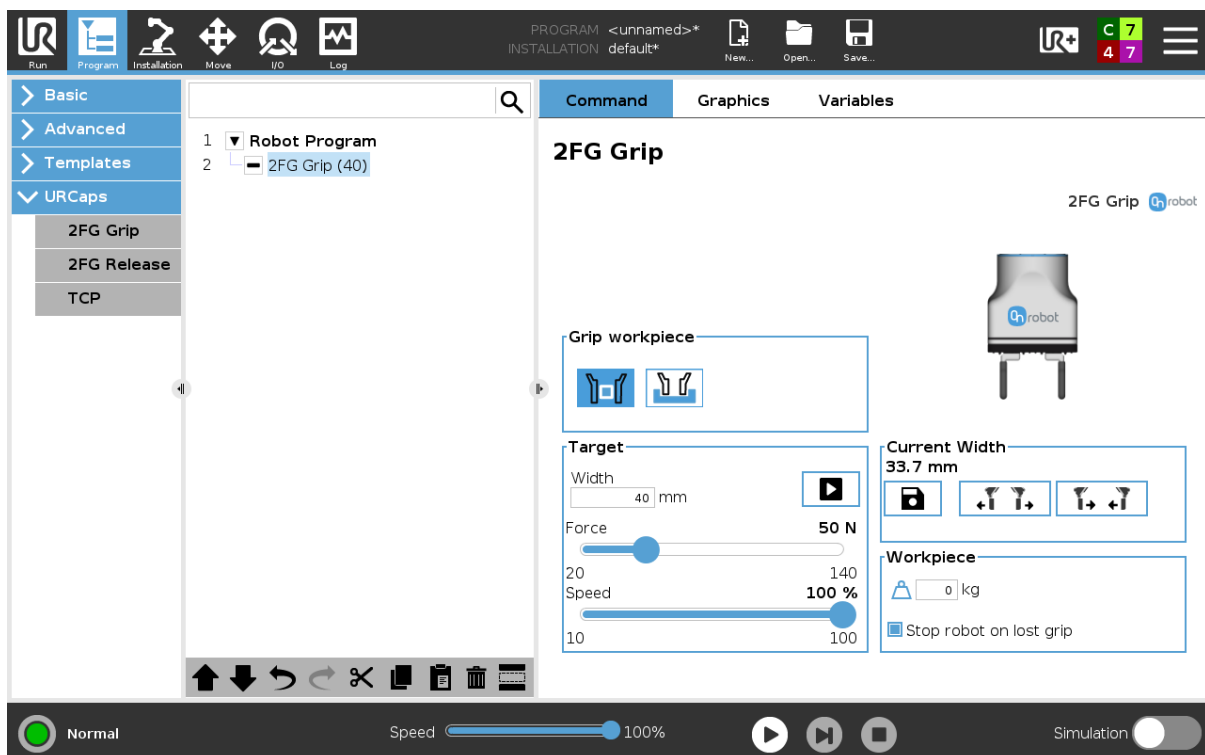
6.1. URCap Commands

URCap commands provide an easy way to program an application.

6.1.1. 2FG7

6.1.1.1. 2FG Grip

When the `2FG Grip` command is executed, the gripper tries to reach the specified target parameters (**Width**, **Force**, and **Speed**). The different functions are explained below.

Select device

When two grippers are used, you can select which gripper performs the action.

Grip workpiece

select this button, when the workpiece is gripped externally. When this button is selected, the internal gripper width will be shown under the **Target** and **Current width**.

 select this button, when the workpiece is gripped internally. When this button is selected, the external gripper width will be shown under the **Target** and **Current width**.

Target

Width: Sets the target gripping width. The width can be set by using the Save as Target button (recommended) or by typing it manually.

When you select grip internally, the field shows the external gripper width.
When you select grip externally, the field shows the internal gripper width.

Force: Sets the target gripping force.

Robot Type	Force Range	Force Resolution
eSeries robots or CB3 robots that are connected to a Compute Box	20-140 N	1 N
CB3 robots that are connected to the tool connector	20-50 N	5 N

Speed: Sets the target gripping speed.

Robot Type	Speed Range	Speed Resolution
eSeries robots or CB3 robots that are connected to a Compute Box	10-100%	1%
CB3 robots that are connected to the tool connector	10-100%	10%

Current width

The number shows the **Current width** value.

NOTE:

When the tool is connected to a CB3 robot via the tool connector, the precision of the displayed **Current width** value is valid up to 1 mm resolution.

 will set:

- the **Target width** = **Current width** – 3 mm, when the workpiece is gripped externally and grip detection occurs.

- the **Target width** = **Current width** + 3 mm, when the workpiece is gripped internally and grip detection occurs.

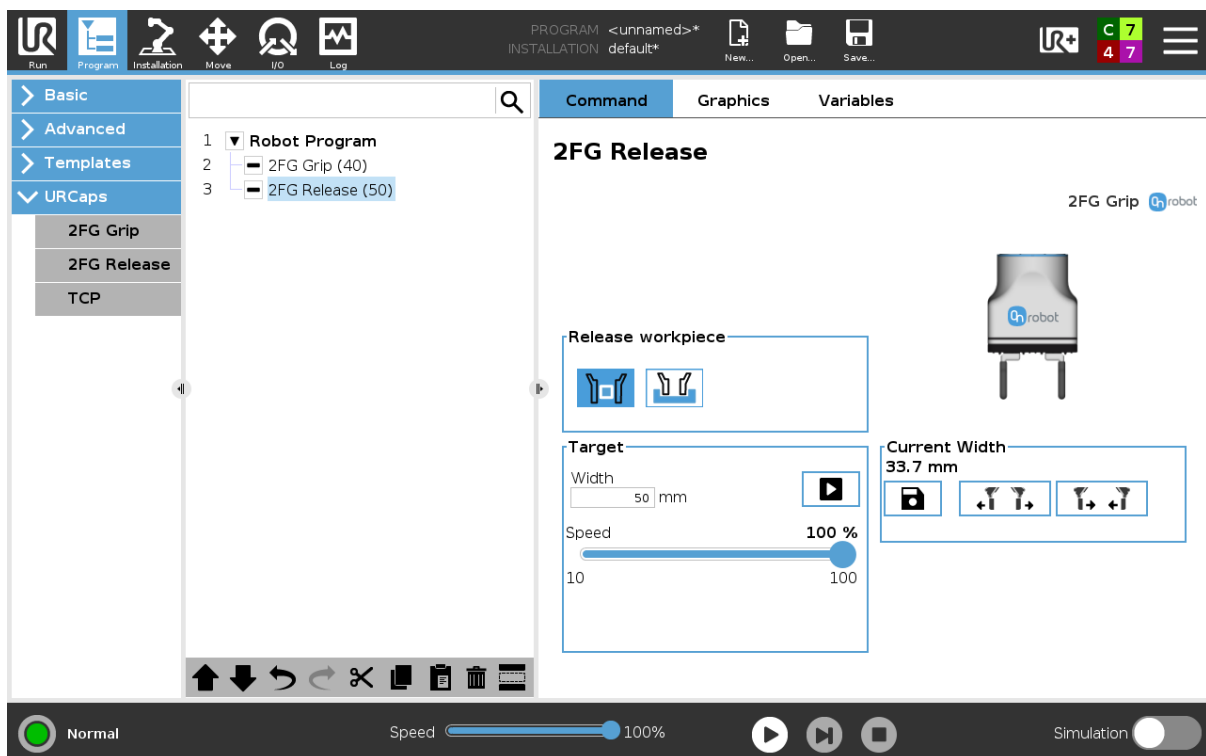 Buttons to open and close the gripper.

NOTE:

To enhance **Width** precision, the **Target force** is not applied when you use the buttons under **Current width**.

Workpiece

Sets the workpiece weight. Then the URCap software calculates the resulting payload mass considering the gripper, the Quick Changer, and the workpiece mass.

6.1.1.2. 2FG Release

When the `2FG Release` command is executed, the gripper tries to reach the specified target parameters (**Width** and **Speed**). The different functions are explained below.

Select Device

When two grippers are used, you can select which gripper performs the action. The active button will have a blue background.

Release workpiece

select this, when the workpiece is released externally.

select this, when the workpiece is released internally.

Target

Width: Sets the target release width. The width can be set by using the Save as Target 🖫 button (recommended) or by typing it manually.

When you select release internally, the field shows the external gripper width.
When you select release externally, the field shows the internal gripper width.

Speed: Sets the target release speed.

The speed range is 10-100%.

Current width

The number shows the **Current width** value.

> **NOTE:**
>
> When the tool is connected to a CB3 robot via the tool connector, the precision of the displayed **Current width** value is valid up to 1 mm resolution.

🖫 will set the **Current width** as **Target width**.

Buttons to open and close the gripper.
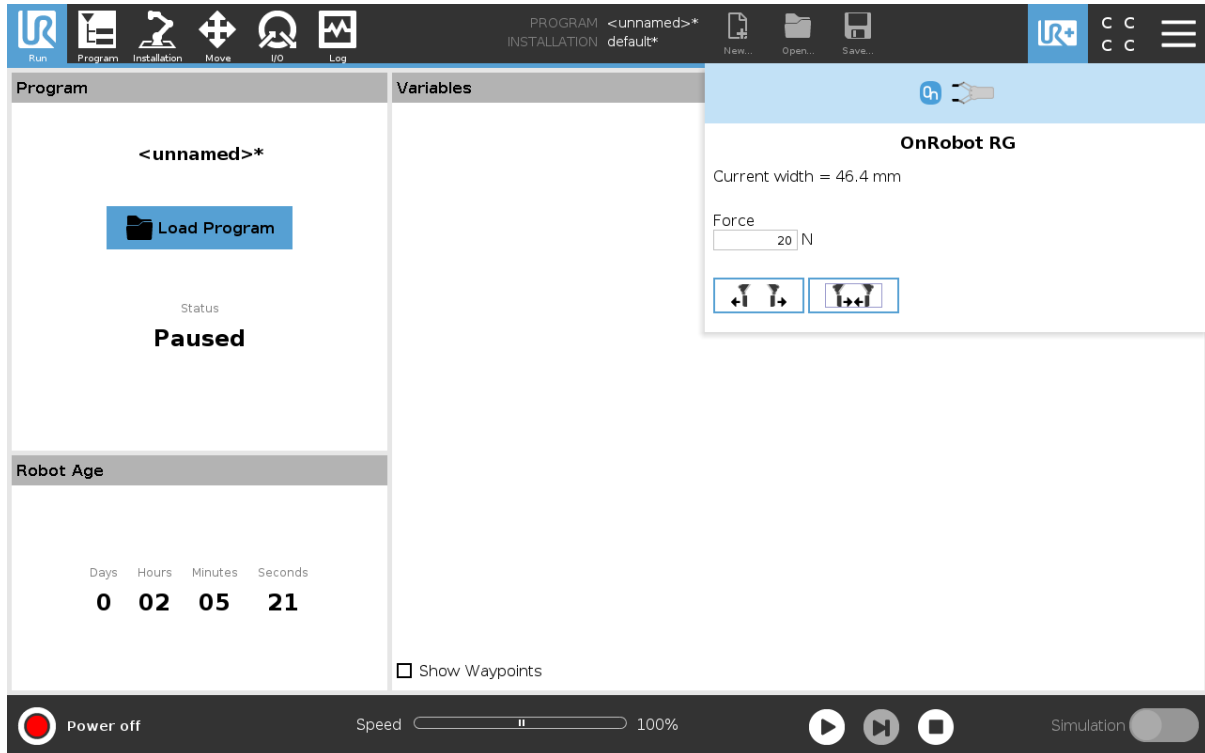
6.2. URCap Toolbar

The Toolbar makes it simple to operate the tools while you are programming or during runtime.

How to Access the Toolbar

The way how the toolbar can be accessed is different on the e-Series and the CB3 UR robots, but the functionality is the same.

To open up the toolbar in the e-Series, press on the UR+ icon on the top right side. Then press on the OnRobot icon .

Each OnRobot End of Arm Tooling has its own functionality and that is explained in the sections below.

To open up the toolbar in the CB3, press on the OnRobot icon on the top left side. The icon might take around 20 seconds to appear after robot power up.

 NOTE:

All toolbars are disabled while any robot program is running. Some toolbars are also disabled and cannot be used while the robot is not initialized.
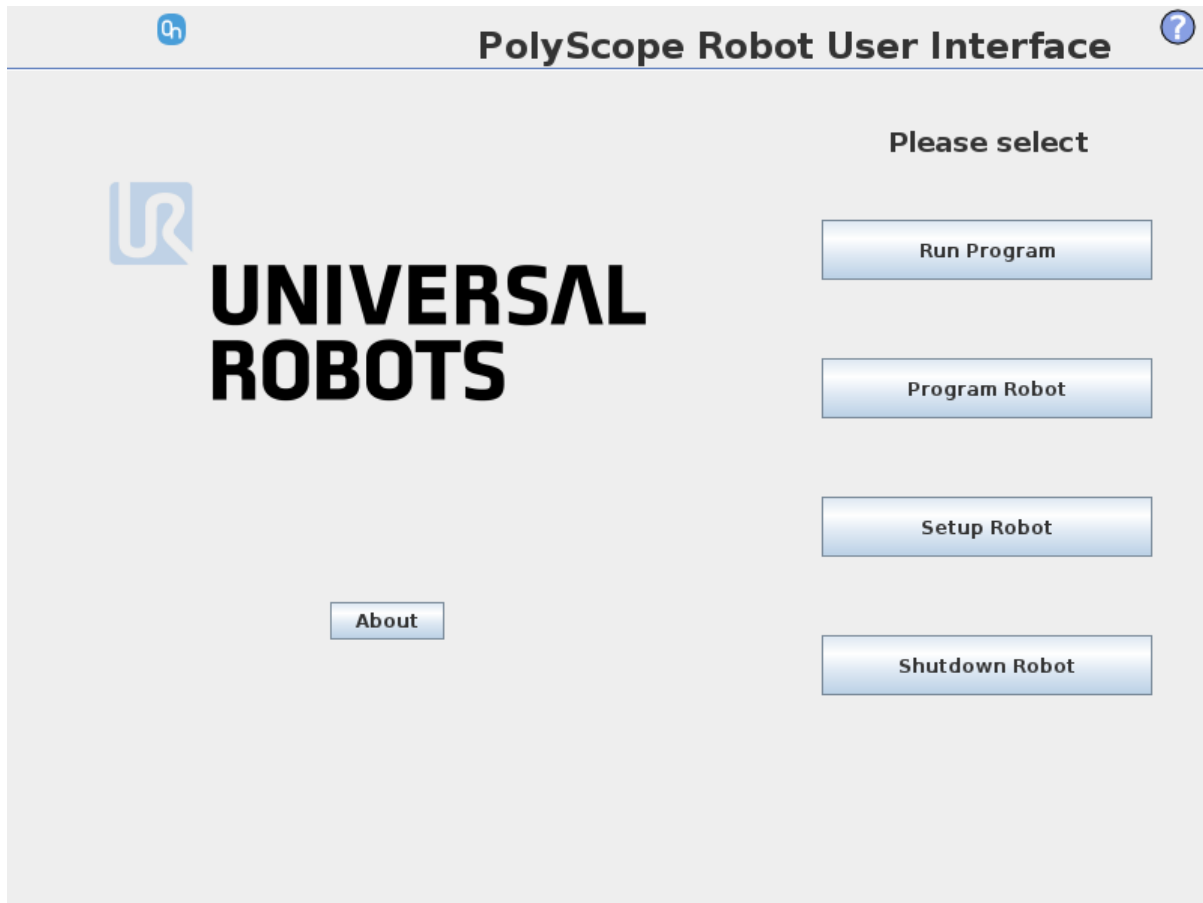
To enable/disable the toolbar, press on the OnRobot logo on the top right corner and check/uncheck the **Enable toolbar** checkbox.
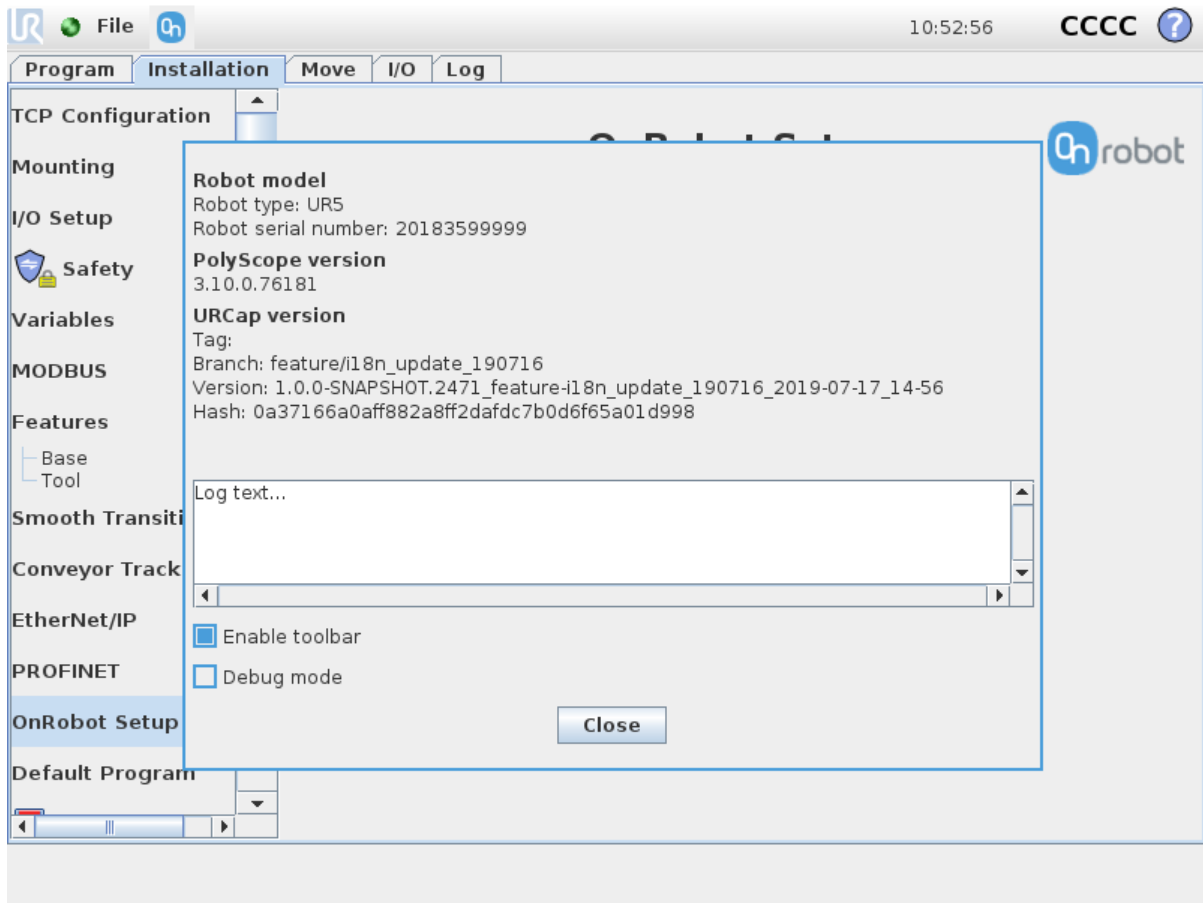
6.2.1. 2FG7

To open up the toolbar, follow the instructions under **How to Access the Toolbar** in the **6.2. URCap Toolbar** section.

The toolbar for the 2FG7 gripper is shown below.
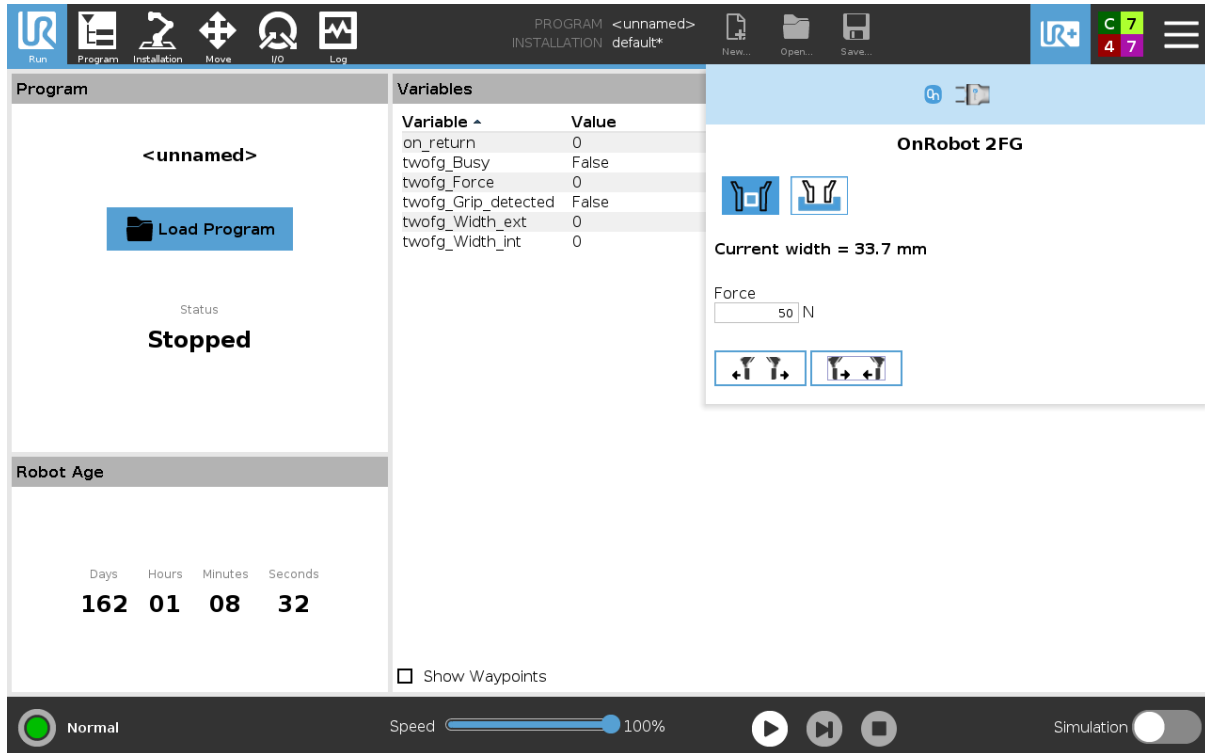
 Select this button, when the workpiece is gripped externally. When this button is selected, the internal gripper width will be shown below.

 Select this button, when the workpiece is gripped internally. When this button is selected, the external gripper width will be shown below.

Current width: Shows the current internal or external grip depending on the selected grip type above.

 NOTE:

When the tool is connected to a CB3 robot via the tool connector, the precision of the displayed **Current width** value is valid up to 1 mm resolution.

Force: Sets the target gripping force.

 Buttons to open or close the gripper.

6.3. URScript Commands

URScript commands can be used alongside other scripts.

6.3.1. 2FG7

When the OnRobot URCap is enabled, the following 2FG script functions are available:

```
twofg_grip_ext(ext_grip_width, force, speed)
```

ext_grip_width: The width that the gripper will open to in case of external grip. [mm]

force: The force that the gripper will try to reach. [N]

speed: The speed that the gripper will try to reach. [%]

```
twofg_grip_int(int_grip_width, force, speed)
```

int_grip_width: The width that the gripper will open to in case of internal grip. [mm]

force: The force that the gripper will try to reach. [N]

speed: The speed that the gripper will try to reach. [%]

6.4. Feedback Variables

6.4.1. 2FG7

Feedback Variable	Unit	Description
twofg_Width_int	[mm]	Width between the inner side of the fingers of the gripper.
twofg_Width_ext	[mm]	Width between the outer side of the fingers of the gripper.
twofg_Grip_detected	True/False	True if the gripper detects a workpiece.

7. Additional Software Options

7.1. Compute Box/Eye Box
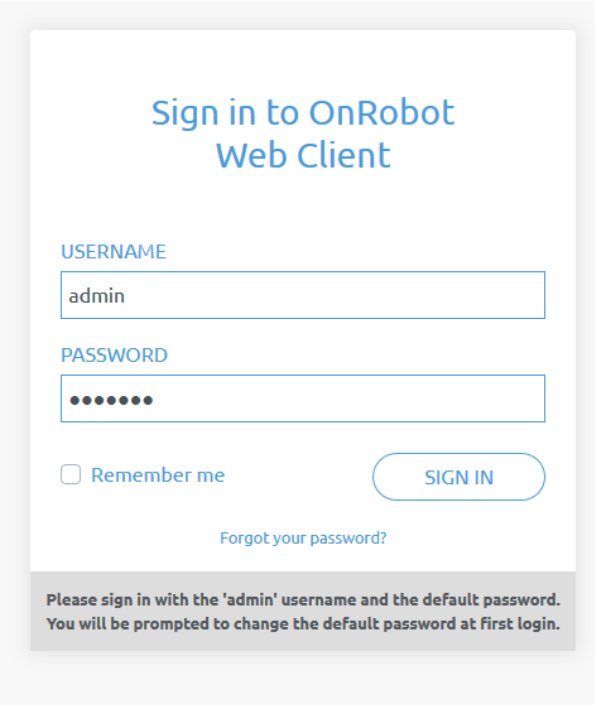
7.1.1. Web Client

To access the Web Client on your computer first the Ethernet interface needs to be set up to have a proper communication between your computer and the Compute Box. It is recommended to use the factory default DIP switch settings (DIP 3 On and DIP 4 Off) (for further details see section **Ethernet Interface Setup**).

Then do the following steps:

- Connect the Compute Box to your computer with the supplied UTP cable.
- Power the Compute Box with the supplied power supply.
- Wait one minute for the Compute Box LED to turn from blue to green.
- To find the IP address of the Compute Box, open the OnRobot Discovery Tool.
- Open a web browser on your computer and type in the IP address of the Compute Box (factory default is 192.168.1.1).

The Sign-in page opens:

The factory default administrator login is:

Username: admin
Password: OnRobot

For the first login a new password needs to be entered: (password must be at least 8 characters long)

Once signed in the following menus will appear on the left side of the screen:
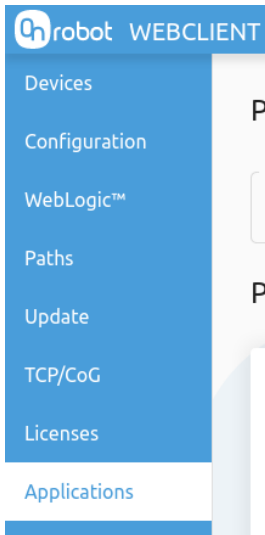
- **Devices** - Monitor and control the connected devices (e.g.: grippers)
- **Configuration** - Change the Compute Box's settings
- **WebLogic**™ - Program the Digital I/O interface through OnRobot WebLogic™
- **Paths** - Import/export the recorded Paths (not available to all robots)
- **Update** - Update the Compute Box and the devices
- **TCP/CoG** - Calculate the TCP (Tool Center Point) and CoG (Center of Gravity) values for your OnRobot product combination
- **Licenses** - Activate the licenses for a software product
- **Applications** - Create and manage applications

The following menus will appear in the top right corner of the screen:

- Select the language of the Web Client

- Account settings (e.g.: change password, add new user)

In the following, these menus will be described.

7.1.2. Web Client: Devices Menu

To control/monitor a device click on the **Select** button.

Please select from the detected device(s):

Compute Box	HEX-E/H QC	RG2
SELECT	SELECT	SELECT

7.1.2.1. 2FG7

Monitor and control
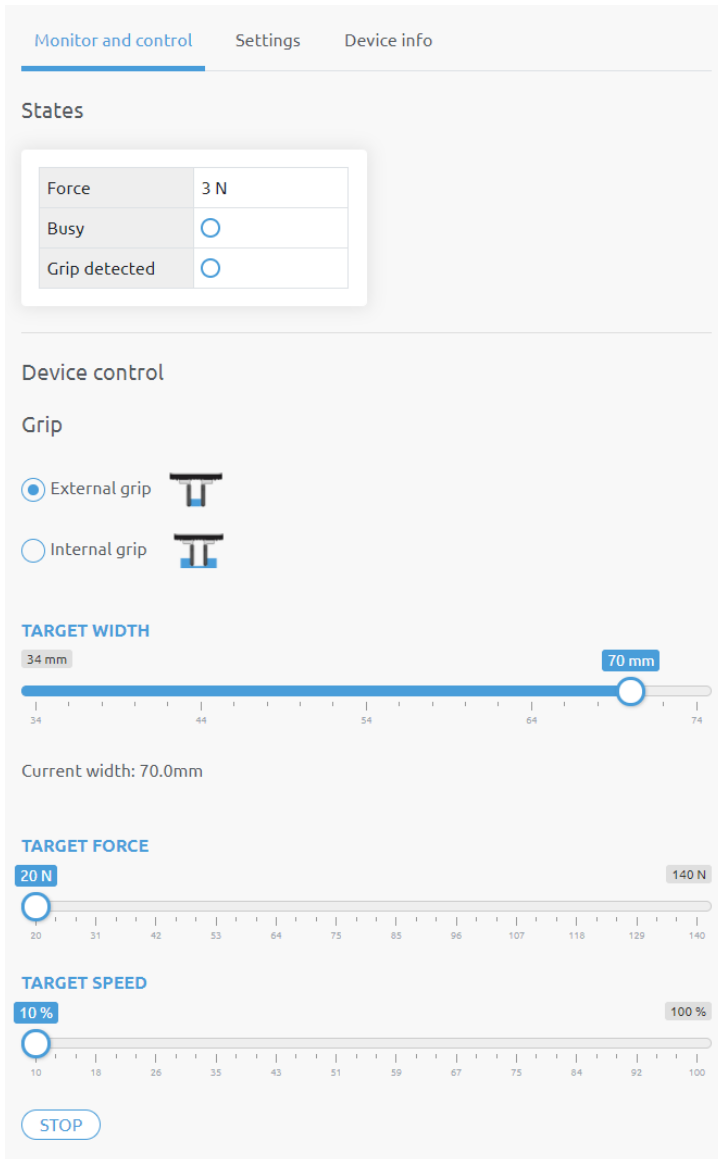
States

This section displays information about the status of the gripper.

- **Force** - the target gripping force
- **Busy** - the gripper is in motion
- **Grip detected** - the gripper has detected a workpiece

Device control

Control the gripper as described below.

Grip

Set the type of the grip:

- **External grip**
- **Internal grip**

To grip on a part, set the **Target force** and the **Target speed** sliders. Then set the **Target width** slider. When you release the **Target width** slider, the grip command is executed.

During the gripping process, the motion of the fingers can be terminated by clicking on the **Stop** button.

To release the part from the gripped status, move the fingers of the gripper:

- Outwards in case of an external grip
- Inwards in case of an internal grip

The default finger settings can be changed on the **Settings** tab.

Settings
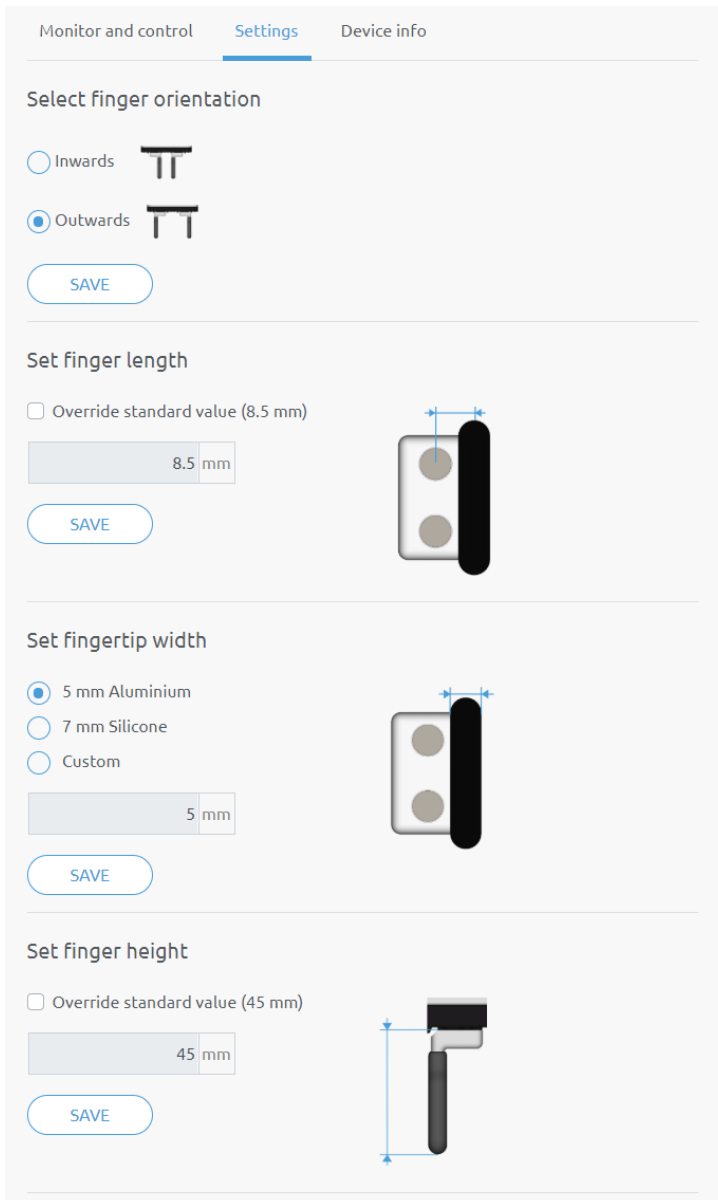
- **Select finger orientation**
  The delivered fingers can be mounted inwards or outwards. Select the current orientation and click on **Save**.
- **Set finger length**

In case of customized fingers, enable the **Override standard value (8.5 mm)** checkbox and enter the new finger length.

- **Set fingertip width**
Select the used fingertips. The silicon fingertips add 1 mm of width in each direction. In case of customized fingertips, select the **Custom** option and enter the fingertip width.

- **Set finger height**
In case of customized fingers, enable the **Override standard value (45 mm)** checkbox and enter the new finger height.

Saving any parameters on the **Settings** tab automatically applies the changes to the gripper.

7.1.3. Web Client: Configuration Menu

Network settings:

The **MAC address** is a world-wide unique identifier that is fixed for the device.

The **Network mode** drop-down menu can be used to decide if the Compute Box will have a static or a dynamic IP address:

- If it is set to **Dynamic IP**, the Compute Box expects an IP address from a DHCP server. If the network that the device is connected to has no DHCP server, the Compute Box will not obtain an IP address and its LED is lighting in blue.
- If it is set to **Static IP**, then a fixed IP address and subnet mask must be set.
- If it is set to **Default Static IP**, the fixed IP revert to the factory default and cannot be changed.

After all parameters are set, click on the **Save** button to store the new values permanently. Wait 1 minute and reconnect to the device using the new settings.

Compute Box / Eye Box settings:

In case, more than one Compute Box is used within the same network, for identification purpose any user specific name can be entered to the **Display name**.

If the **Clock delay** field shows a difference, click **Synchronize clock** to synchronize the Compute Box's time with your computer.

EtherNet/IP scanner settings:

> **NOTE:**
>
> This is a special option of the EtherNet/IP connection for some robots.

In case when the robot is the Adapter and the Compute Box needs to be the Scanner the following addition information is required for the communication:

- **IP address to connect to** - the robot IP address
- **Origin-to-target instance id** - refer to the robot's EtherNet/IP manual (Scanner mode)
- **Target-to-origin instance id** - refer to the robot's EtherNet/IP manual (Scanner mode)
- **Configuration instance id** - refer to the robot's EtherNet/IP manual (Scanner mode)
- **Requested packet interval (ms)** - RPI value in ms (minimum 4)

Check the checkbox and the Compute Box will try to automatically connect to the robot (via the given IP address).

For information on the **Robot settings** and the **WebLytics settings**, see the WebLytics Manual.

7.1.4. Web Client: Update Menu

This page can be used to update the software on the Compute Box and the firmware on the devices.

Update

This page allows updating the software and firmware.

> ⚠️ **CAUTION**
> Installing updates may take several minutes to complete. Please do not power off or unplug your Compute Box or any of the connected devices during the update process.

SOFTWARE

No update file selected yet...	BROWSE

Click here to download the result of the last update.

FIRMWARE

COMPONENTS	CURRENT VERSION	REQUIRED VERSION	
Compute Box (CBOX_RPT)			
Firmware	150	150	✓
HEX-E/H QC (HEXHC001)			
Firmware	208	208	✓
			UPDATE

✓ Up-to-date   ⟳ Update required   ✕ Downgrade not supported

> ⚠️ **CAUTION:**
>
> During the update process (takes about 5-10 minutes) DO NOT unplug any device or close the browser window. Otherwise the updated device could be damaged.

The loading screens during the update process are the same for the software and the firmware updates.

Software Update

Download the latest `.cbu` file from the **Downloads** menu on the website.

Click on **Browse** to search for the `.cbu` software update file. The **Browse** button will turn to **Update**.

Click on **Update** to start the software update process.

If the update is finished and was successful, the message below is shown.

Firmware Update

⟳ Update required: A firmware update is required because one of the components is out of date.

Click on **Update** in the firmware section of the page to start the firmware update process.

If the update is finished and was successful, the message below is shown.
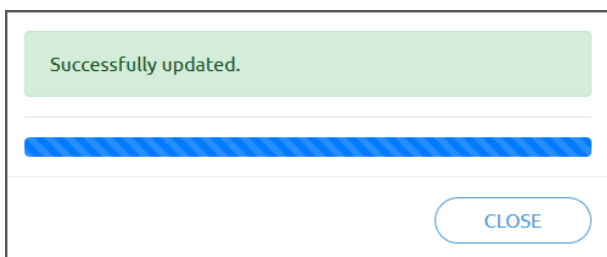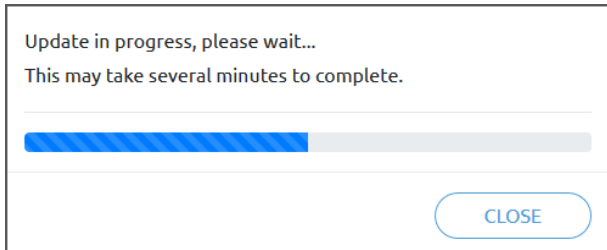
7.1.5. Web Client: TCP/CoG

Use the TCP/CoG calculator to calculate the TCP (Tool Center Point) and CoG (Center of Gravity) values for your OnRobot product combination.
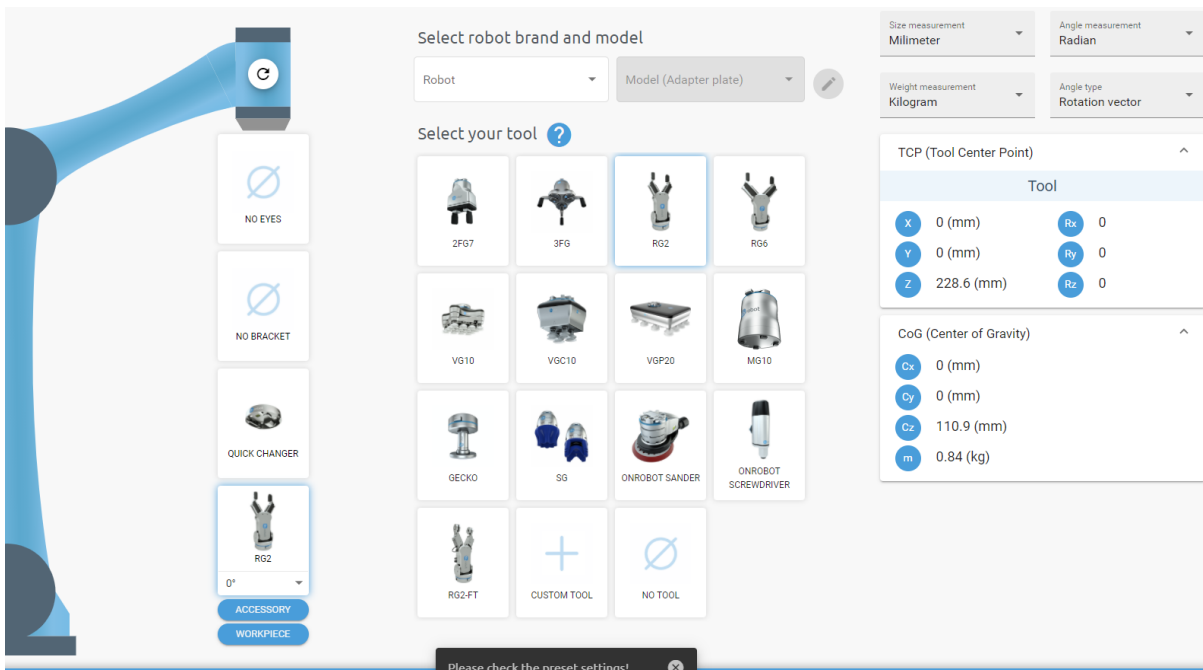
The TCP/CoG calculator will show the automatically detected settings.

> **NOTE:**
>
> Make sure to check the preset settings before calculating the TCP and CoG values.

1. Select the robot brand and the model you are using from the **Robot** and **Model (Adapter plate)** dropdown menus.

    Click on to set custom Adapter plate settings.

2. Click on the **No eyes** card to modify the Eyes preset settings.
3. Click on the **No bracket** card to modify the Angle Bracket preset settings.
4. Select mounting type.
5. Select tool.

    Click on to get help about how to enter the values.

6. Click on **Accessory** to select any OnRobot accessories.
7. Click on **Workpiece** to enter the workpiece weight. Then the calculator calculates the resulting payload mass considering the gripper, the mounting, and the workpiece mass.
8. Choose the unit of measure for the values you want to enter from the **Size measurement**, **Angle measurement**, **Weight measurement** and **Angle type** dropdown menus.

The calculator calculates the values which you can see in the **TCP (Tool Center Point)** and **CoG (Center of Gravity)** boxes. These values can be entered into the robot.

7.1.6. Web Client: Account Settings

This menu can be used to:

- See the currently sign-id user
- Go to **Account settings**
- Sign-out
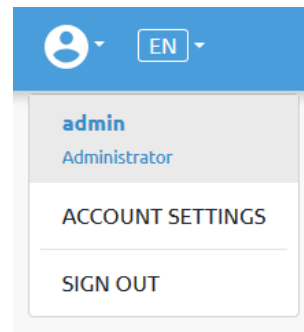
Account settings:
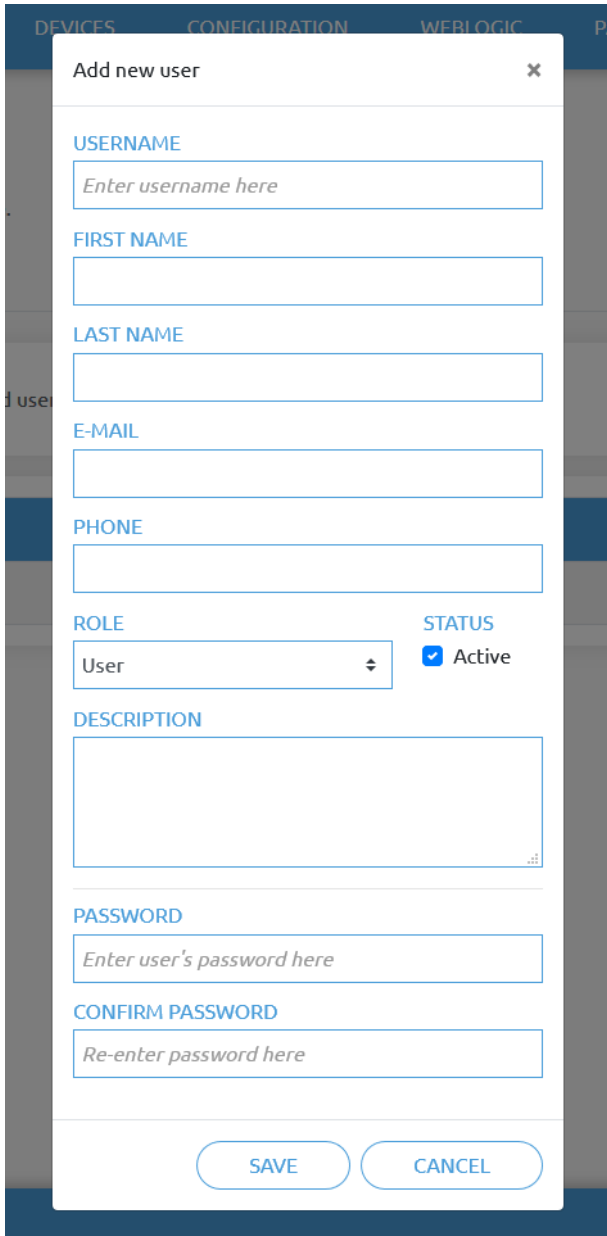
This page has two tabs:

- **My profile** - to see and update the currently logged in users' profile (e.g.: change password)
- **Users** - to manage users (e.g.: add/remove/edit)

On the **My profile** tab to change any profile data (e.g.: password) click on the **Update profile** button.

Account settings

This page allows modifying your user profile.

My profile   Users

admin
Administrator

First name
Last name
E-mail
Phone
Description

UPDATE PROFILE
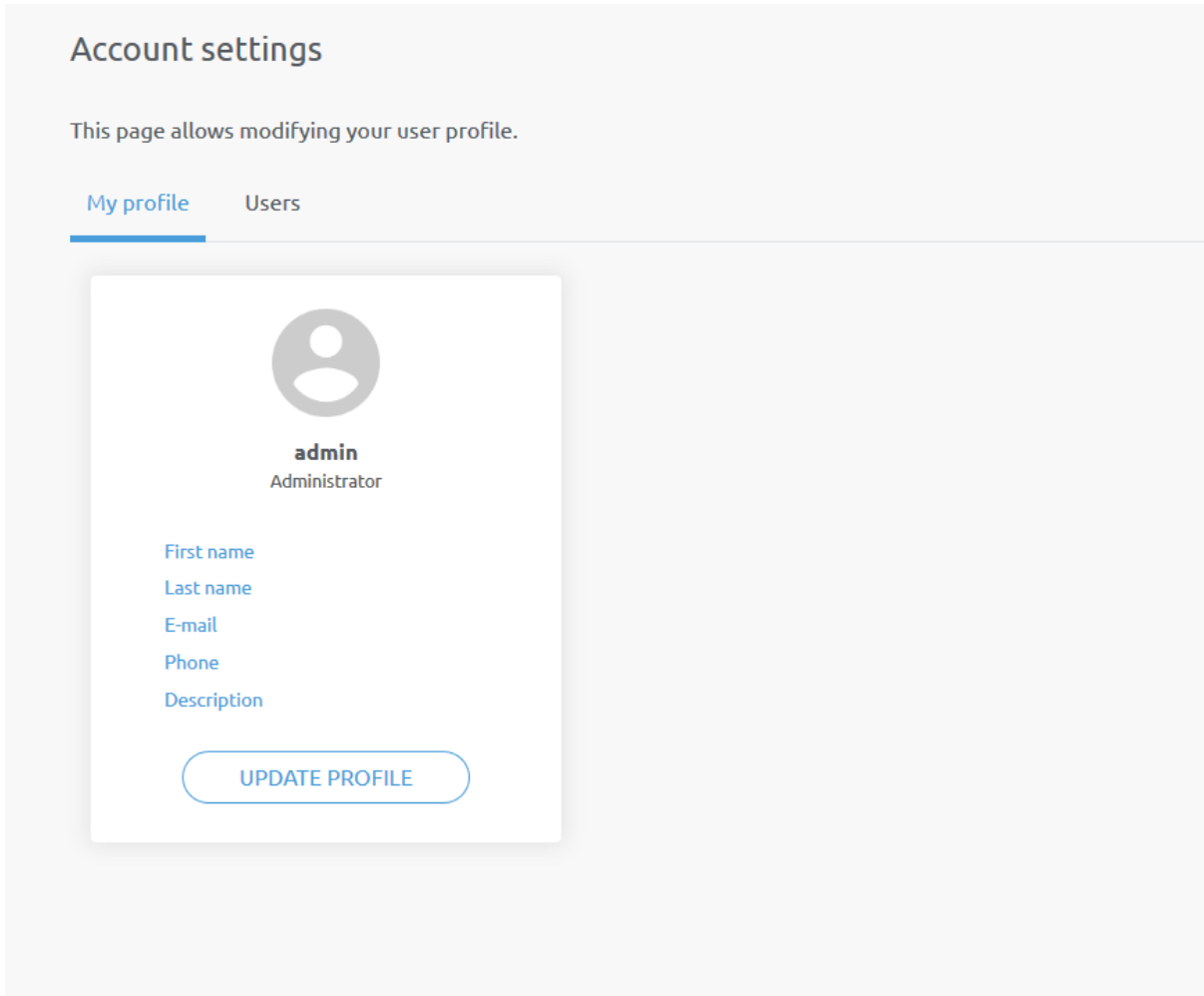
On the **Users** tab click on the **Add new user** button to add more users:

There are three user levels:

- Administrator
- Operator
- User

Fill in the user information and click **Save**.

Later on to change any user information just click on the edit ✎ icon.

To prevent a user to sign-in either could be:

- deactivated by changing its **Active** status in the edit mode

- or removed by clicking the delete icon.

8. Hardware Specification

8.1. Technical Sheets

8.1.1. 2FG7

General Properties			Minimum	Typical	Maximum	Unit
Payload force fit			- -	- -	7 15.5	[kg] [lb]
Payload form fit			- -	- -	11 24.3	[kg] [lb]
Total stroke			-	38 1.49	-	[mm] [inch]
Grip width range *	External	Fingers inwards	1 0.039	-	39 1.53	[mm] [inch]
		Fingers outwards	35 1.37	-	73 2.87	[mm] [inch]
	Internal	Fingers inwards	11 0.43	-	49 1.92	[mm] [inch]
		Fingers outwards	45 1.77	-	83 3.26	[mm] [inch]
Gripping repeatability			- -	+/- 0.1 +/- 0.004	- -	[mm] [inch]
Gripping force **			20	-	140	[N]
Gripping force tolerance			-	-	+/-5	[N]
Gripping speed ***			16	-	450	[mm/s]
Gripping time (including brake activation) ****			-	200	-	[ms]
Hold workpiece if power loss?			Yes			
Storage temperature			0 32	- -	60 140	[°C] [°F]
Motor			Integrated, electric BLDC			
IP Classification			IP67			

General Properties	Minimum	Typical	Maximum	Unit
Clean room *****	ISO Class 5			
ESD Safe *****	10^5	-	10^9	[Ohm]
Gear grease: NSF H1 approved; meets FDA regulation 21 CFR 178.3570 for incidental food contact applications				
Dimensions [L x W x D]	144 x 90 x 71 5.67 x 3.54 x 2.79			[mm] [inch]
Weight	1.1 2.4			[kg] [lb]

* Silicone fingertips add 1 mm in each direction.

** The required current is 2000 mA, less current will result in less gripping force. See the **Force vs Current Graph**.

*** Relatively from the gripping object (both arms).

**** At 4 mm stroke and 80 N. The typical value is 300 ms at 38 mm and 80 N.

***** When the ESD-marked bellow is mounted. For more information on how to distinguish the different bellows, go to the **9.1. Maintenance** section.

Operating Conditions	Minimum	Typical	Maximum	Unit
Power supply	20	24	25	[V]
Current consumption	-	-	2000 *	[mA]
Operation temperature	5 41	- -	50 122	[°C] [°F]
Relative humidity (non-condensing)	0	-	95	[%]
Calculated operation life	30 000	-	-	[Hours]

* Automatically adapts to the current requirements. For more information, see the **Current Requirements** section.

Force vs Current Graph

Force vs Current
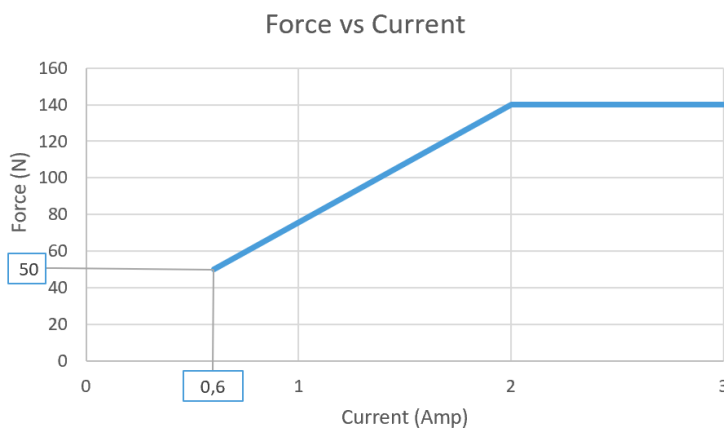
Force Sensor

The gripper has a force sensor in the finger on the connector side as shown in the figure below.
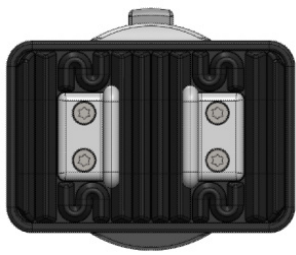
Consider the presence of the force sensor when the workpiece is aligned by using the fingers of the gripper or when the workpiece is picked sideways since the gravity can affect the force measurement.
In the latter case, orient the gripper so the finger with the sensor is on top. Make sure that the bottom finger touches the workpiece slightly before the top finger touches it, as shown in the figure below.
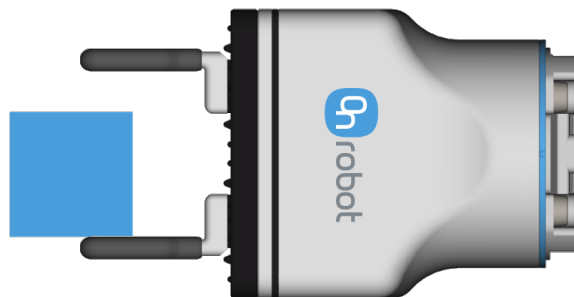
Fingers

The supplied fingers can be mounted in two different positions to achieve different gripping ranges.

	Inwards	Outwards
External grip range [mm]	1-39	35-73
Internal grip range [mm]	11-49	45-83

The delivered finger length is 8.5 mm (L in the drawing below). If custom fingers are required, they can be made to fit the gripper according to the dimensions (mm)[inch] shown below. Use M4x8mm screws and 1 Nm torque to attach the fingers.

NOTE:

If customized fingers are made, these must not touch the bellow.
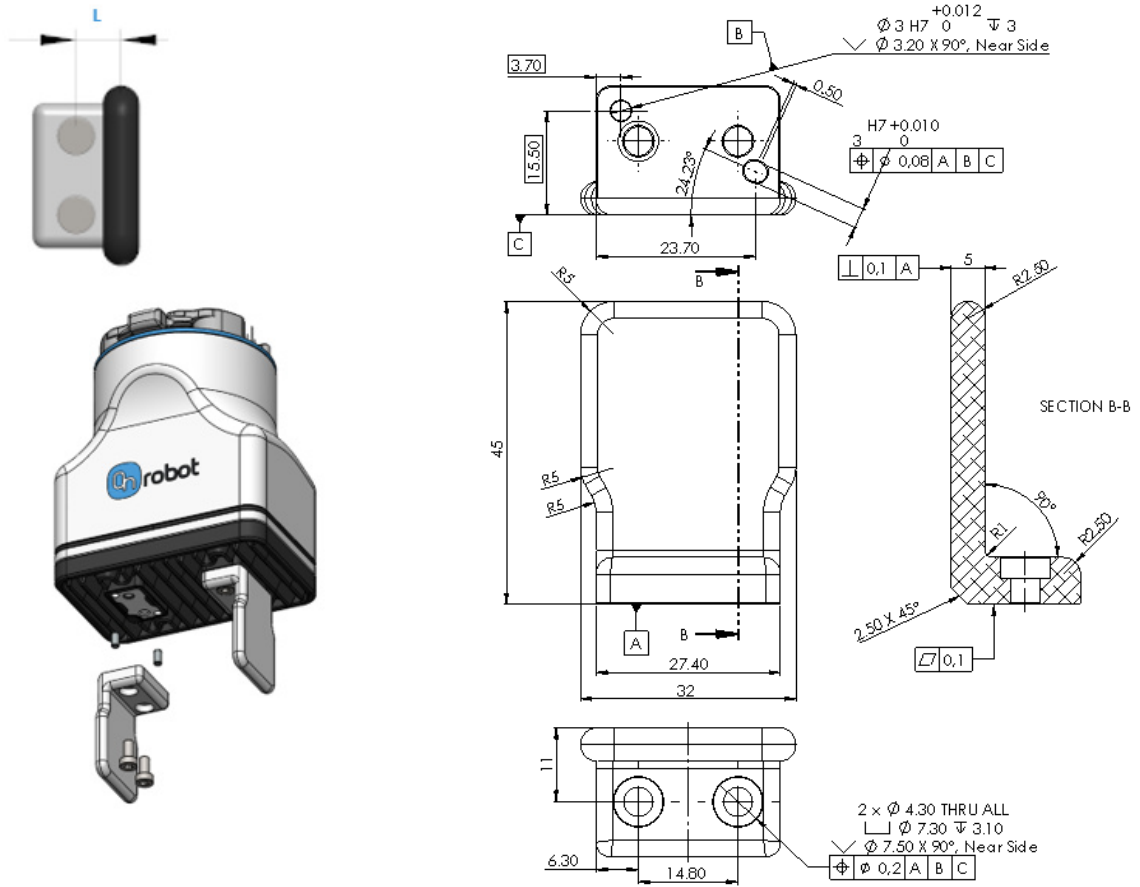
Maximum Allowed Torque

The maximum allowed torque applied to the gripper finger platforms is 5 Nm. The picture below shows the coordinate system from where the maximum allowed torque is calculated. 5 Nm corresponds to full gripping force at 36 mm from finger platform.
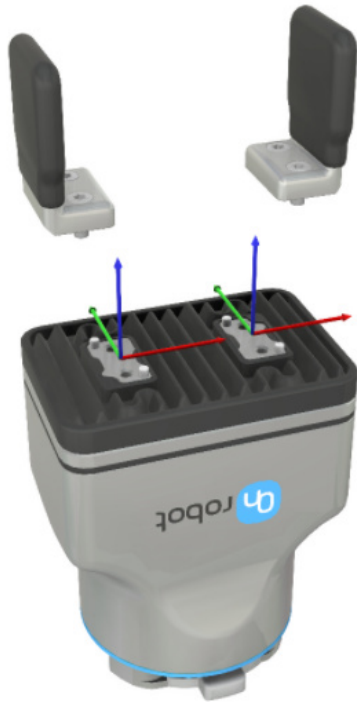
Force vs Finger Length

The graph below shows how the maximum allowable force decreases as the finger length increases in case of customized fingertips. The graph is valid for all types of individual lengths shown in the image of the gripper below.
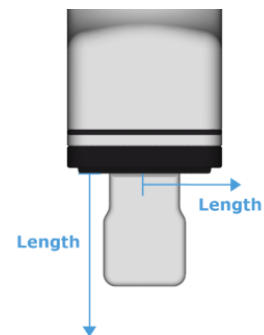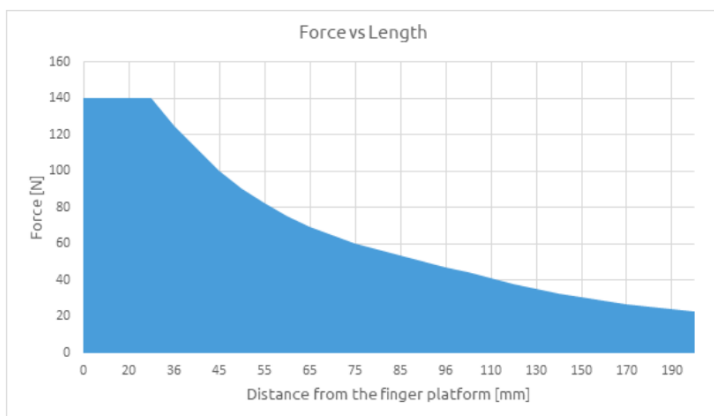
Types of Grips

In this document, we use the internal and external grip terms, which indicates how the tool grips the workpiece.

External Grip	Internal Grip
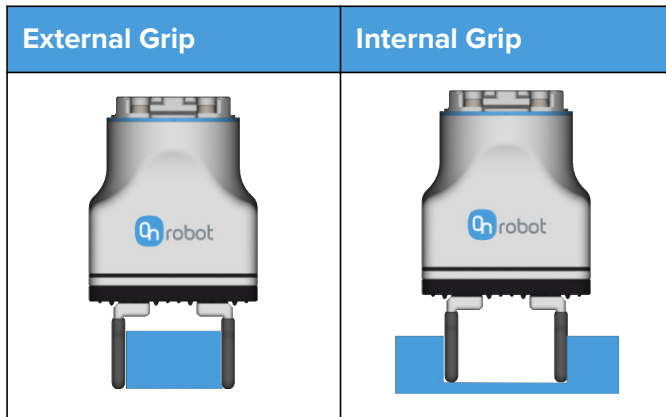
Bellow Compatibility of Different Lubricants, Oils and Additives

See the table below for a recommendation overview of what lubricants the two bellows have good resistance properties to. For example in CNC machines, mineral oils are often used as cooling liquids, which the Standard Bellow is appropriate for.

Bellow, Standard (NBR)	Bellow, ESD and Cleanroom (Silicone)
Greases	
Silicone Oils	
Vegetable Oils	
Alcohols	Brake Fluids
Diester Lubricants	Ketones
Ethylene Glycol Fluids	Oxygen
Petroleum Oils	Animal Oils
Hydraulic Fluids	Sunlight
Diluted Alkalines	Compression Set
Aliphatic Hydrocarbons	Ozone
Mineral Oils	
Common Fuels	
Solvents	
Acids	

NOTE:

The list of fluids and additives shown in the table above is non-exhaustive, as all combinations cannot be tested.

Make sure to mix cooling liquid and water according to supplier specification, and change regularly.

Current Requirements

Robot Type	Maximum Current
ABB	2000 mA
FANUC CRX	2000 mA
Kassow	700 mA
UR	600 mA

8.1.2. Quick Changers

Quick Changer

Name	Quick Changer I/O support – Robot Side	Quick Changer - Robot Side	Quick Changer - Robot Side 4.5A	Quick Changer - Robot Side
Item #	102326	102037	104277	109498
Version	QC-R – I/O	QC-R v2	QC-R v2-4.5	QC-R v3
Illustration				

Dual Quick Changer

Name	Dual Quick Changer	Dual Quick Changer 4.5A	Dual Quick Changer
Item #	101788	104293	109878
Version	Dual QC v2	Dual QC v2-4.5	Dual QC v3
Illustration			

If not specified, the data represent the combination of the different Quick Changer types/sides.

Technical data	Min	Typical	Max	Units
Permissible force *	-	-	600*	[N]
Permissible torque *	-	-	60*	[Nm]
Rated payload *	-	-	20*	[kg]
	-	-	44	[lbs]
Repeatability	-	-	±0.02	[mm]
IP Classification	67			
Operating life (Tool change)	-	5.000	-	[cycles]
Operating life (Robot operation)	-	10	-	[M cycles]
Operating temperature	5	-	50	[°C]
	41	-	122	[°F]

* See static load capacity graph below.

	Quick Changer	Quick Changer for I/O	Dual Quick Changer	Quick Changer - Tool Side	Units
Weight	0.06	0.093	0.41	0.14	[kg]
	0.13	0.21	0.9	0.31	[lb]
Dimensions	See Mechanical dimension section				

QC-R V3 | DQC V3 and the QC-R V2 | QC-R V2-4.5A | DQC V2 | DQC V2-4.5A

The following graph shows the load capacity that the QC-R V3 | DQC V3 and the QC-R V2 | QC-R V2-4.5A | DQC V2 | DQC V2-4.5A can handle in a static situation. The values for a situation with an acceleration of 2g are half of the static values.
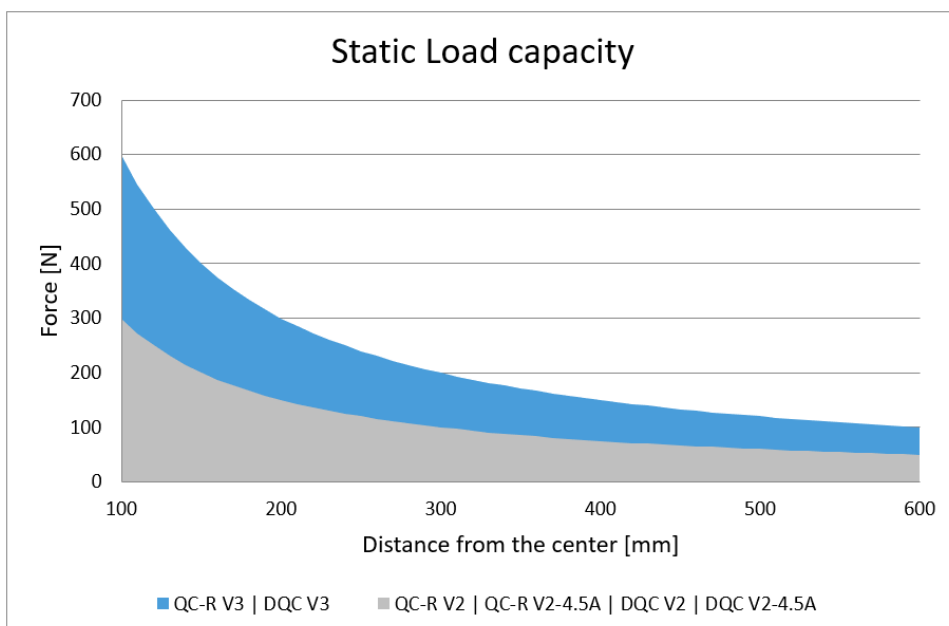
8.1.3. Compute Box

8.1.3.1. With 1.5A Wall Adapter (36W)

Supplied Wall Adapter	Minimum	Typical	Maximum	Unit
Input voltage (AC)	100	-	240	[V]
Input current	-	-	1	[A]
Output voltage	-	24	-	[V]
Output current	-	1.5	-	[A]

Compute Box Power input (24V connector)	Minimum	Typical	Maximum	Unit
Supply voltage	-	24	25	[V]
Supply current	-	1.5	-	[A]

Compute Box Power output (Device connector)	Minimum	Typical	Maximum	Unit
Output voltage	-	24	25	[V]
Output current	-	1.5	-	[A]

8.1.3.2. With 6.25A Wall Adapter (150W)

Supplied Wall Adapter	Minimum	Typical	Maximum	Unit
Input voltage (AC)	100	-	240	[V]
Input current	-	-	2.1	[A]
Output voltage	-	24	-	[V]
Output current	-	6.25	-	[A]

Compute Box Power input (24V connector)	Minimum	Typical	Maximum	Unit
Supply voltage	-	24	25	[V]
Supply current	-	6.25	-	[A]

Compute Box Power output (Device connector)	Minimum	Typical	Maximum	Unit
Output voltage	-	24	25	[V]
Output current	-	4.5	4.5*	[A]

* Peak currents

8.1.3.3. Compute Box I/O interface

Power Reference (24V, GND)	Minimum	Typical	Maximum	Unit
Reference output voltage	-	24	25	[V]
Reference output current	-	-	100	[mA]

Output (DO1-DO8)	Minimum	Typical	Maximum	Unit
Output current - altogether	-	-	100	[mA]
Output resistance (active state)	-	24	-	[Ω]

Input (DI1-DI8) as PNP	Minimum	Typical	Maximum	Unit
Voltage level - TRUE	18	24	30	[V]
Voltage level - FALSE	-0.5	0	2.5	[V]
Input current	-	-	6	[mA]
Input resistance	-	5	-	[kΩ]

Input (DI1-DI8) as NPN	Minimum	Typical	Maximum	Unit
Voltage level - TRUE	-0.5	0	5	[V]
Voltage level - FALSE	18	24	30	[V]
Input current	-	-	6	[mA]
Input resistance	-	5	-	[kΩ]

8.2. Mechanical Drawings

8.2.1. Mountings

8.2.1.1. Quick Changer - Robot Side
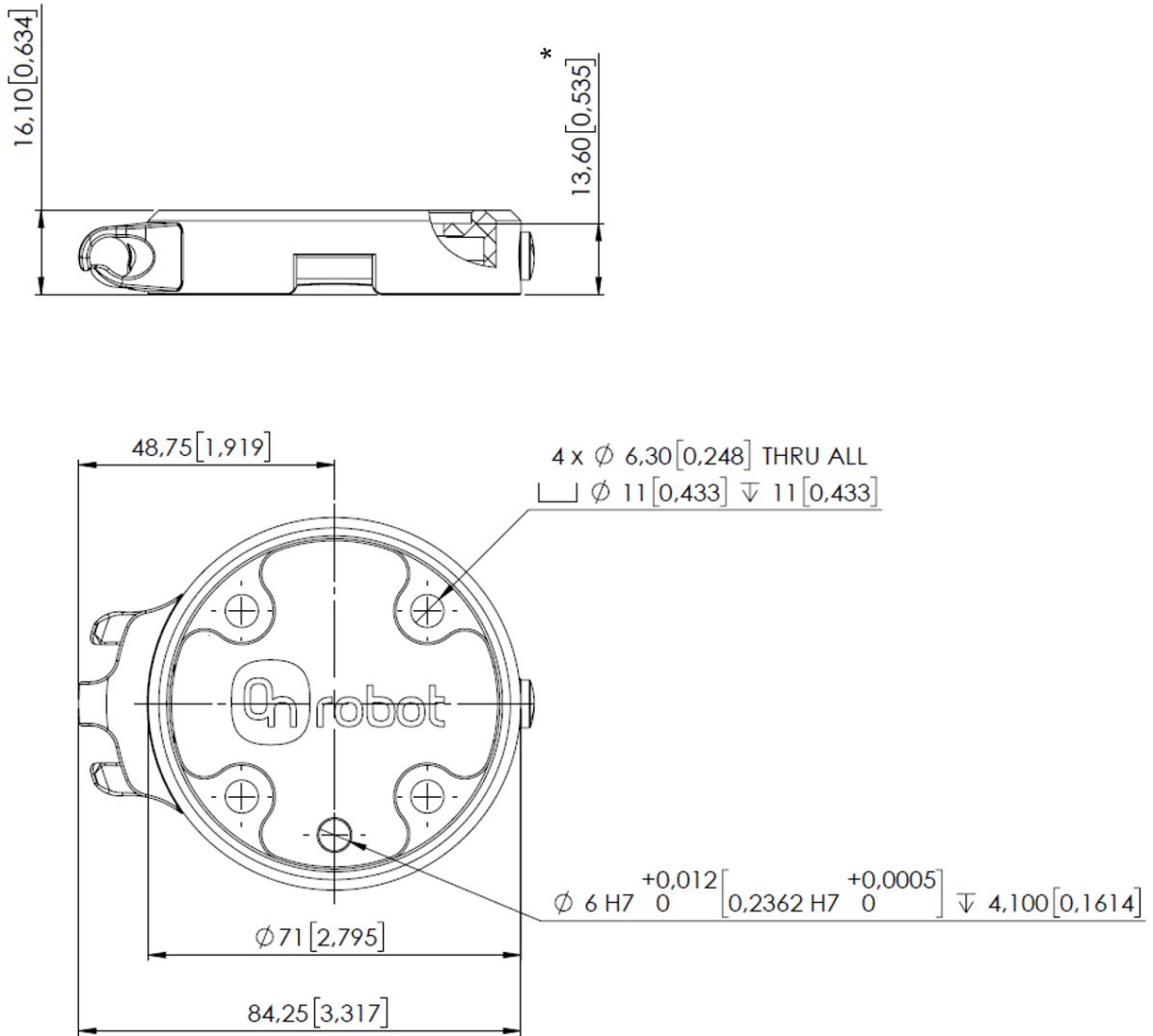
* Distance from Robot flange interface to OnRobot tool.

All dimensions are in mm and [inches].

NOTE:

The cable holder (on the left side) is only required with the long (5 meter) cable.

8.2.1.2. Quick Changer for I/O - Robot Side
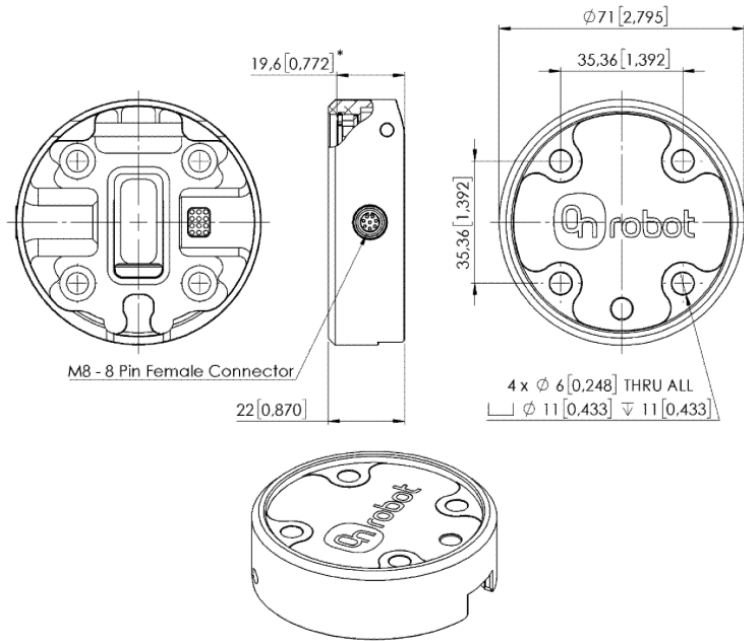
* Distance from Robot flange interface to OnRobot tool

All dimensions are in mm and [inches].

8.2.2. Tools

8.2.2.1. 2FG7
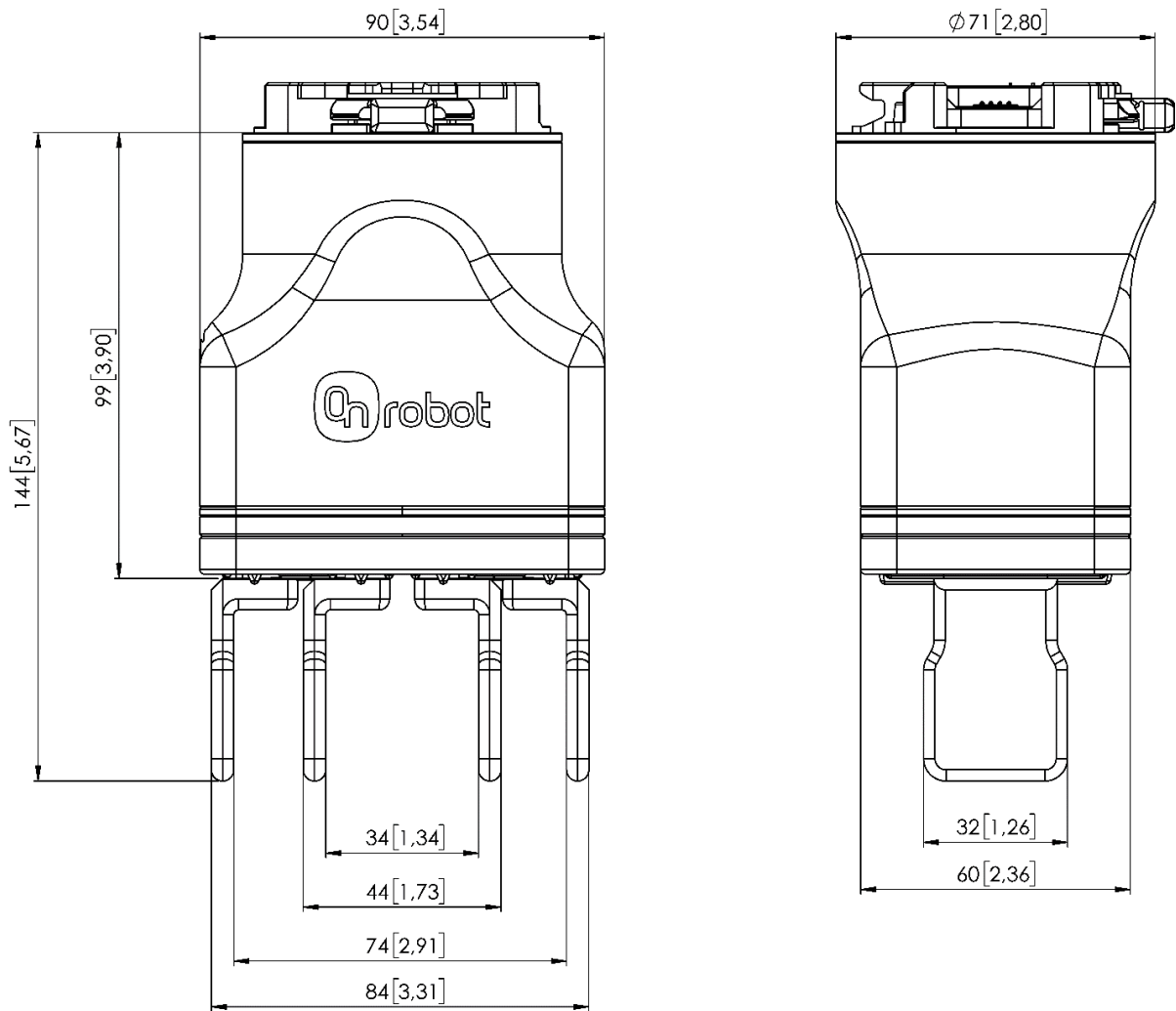
All dimensions are in mm and [inches].

8.2.2.2. Compute Box

Compute Box
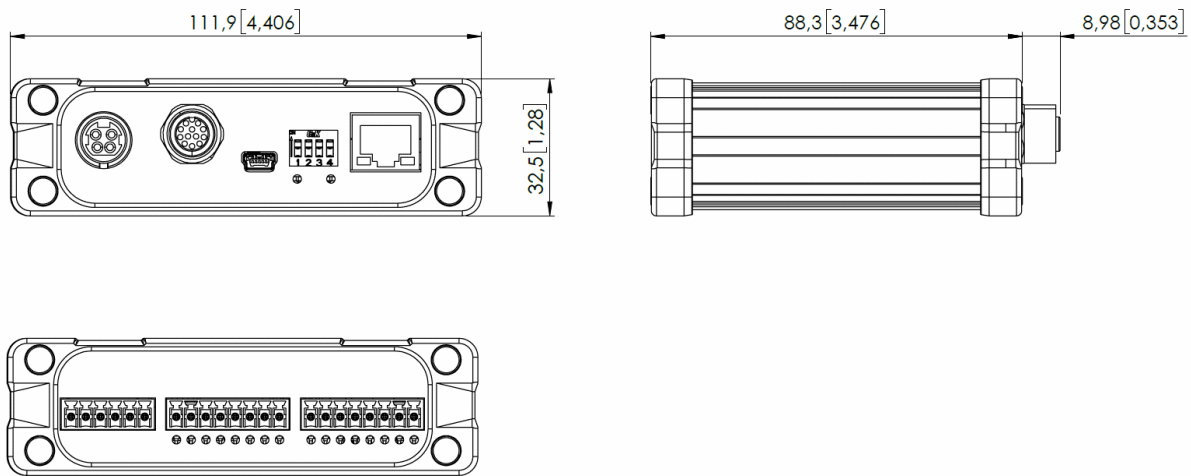
Clip-on Bracket (optional)
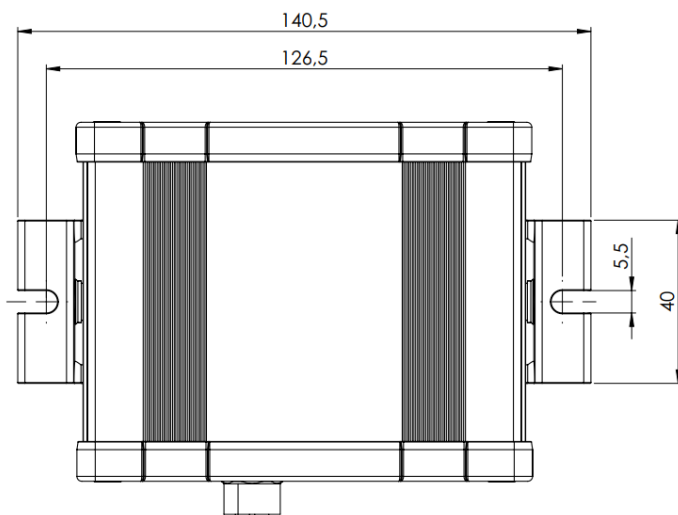
All dimensions are in mm and [inches].

8.3. TCP, CoG

Using Tool Connection

Use the TCP/CoG calculator to calculate the TCP and CoG values for your OnRobot product combination.
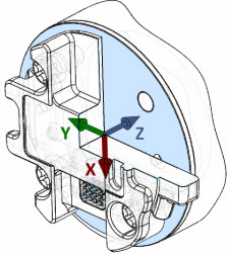
The TCP/CoG calculator can be downloaded from **www.onrobot.com/downloads**.

Using Compute Box/Eye Box

For more information, see the **7.1.5. Web Client: TCP, CoG** section.

TCP, CoG, and weight parameters of the single devices (without any mounting/adapter):

8.3.1. 2FG7

Coordinate system	TCP [mm]	Center of Gravity [mm]	Weight
	X=0 Y=0 Z=125	cX=0 cY=0 cZ=52	1.14 kg 2.51 lb

9. Maintenance

⚠️ **WARNING:**

An overall inspection of OnRobot's end-of-arm tooling and accessories must be performed regularly and at least once every 6 months. This inspection must include but is not limited to check for defective material and clean gripping surfaces.

Use original spare parts, and original service instructions for OnRobot's end-of-arm tooling, accessories and the robot. Failure to comply with this precaution can cause unexpected risks, resulting in severe injury.

If you have questions regarding spare parts and repair, please visit our website **www.onrobot.com** to contact us.

9.1. 2FG7

⚠️ **WARNING:**

Inspect regularly the bellow for scratches or tears that could have been caused by the workpiece or external objects.

Scratches or tears could affect the gripper's protection against dust and water rated as IP67.

Spare Parts

Aluminium 2FG7 Finger kit • 4 x Pin Ø3x6 mm ISO 2338 • 2 x Aluminium Finger S • 4 x Screw M4x8 mm ISO 14580	PN 106553
2FG7 Silicone Fingertips	PN 106559
2 x 2FG7 Bellow, Standard (one pre-mounted on the tool and one in the box) • Optimized for CNC machine tending, has better resistance of mineral oils in cooling liquids • Excellent wear properties • Not compatible with ozone	PN 113012

2 x 2FG7 Bellow, ESD and Cleanroom • ESD safe – can be used in electronic industry where electro-static discharge is needed • Cleanroom ISO Class 5 certified by TÜV • Compatible with ozone • Not compatible with mineral oils	PN 113013
2FG7 Finger platform kit • 2 x Finger platform • 10 x M3x4 Screws • 4 x Pins • 1 x 2FG7 Bellow, Standard • 1 x 2FG7 Bellow, ESD and Cleanroom	PN109525

PN 106553 - Aluminium 2FG7 Finger kit
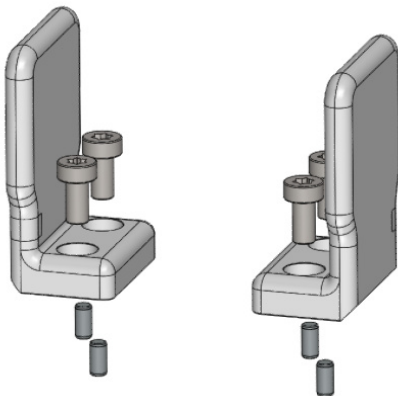
PN 106559 - 2FG7 Silicone Fingertips
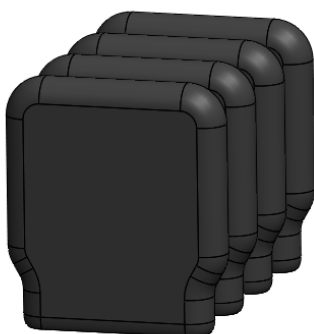
How to Distinguish the Different Bellows

The two 2FG7 bellows can be distinguished by the ESD marking. The *2FG7 Bellow, ESD and Cleanroom* has the ESD marking on the two shorter sides, the *2FG7 Bellow, Standard* has no markings on the sides. See the difference on the images below.

PN 113013 - 2 x 2FG7 Bellow, ESD and Cleanroom
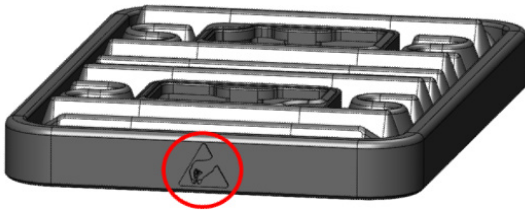
PN 113012 - 2 x 2FG7 Bellow, Standard
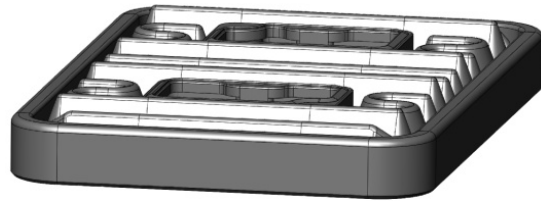
PN109525 - 2FG7 Finger Platform Kit
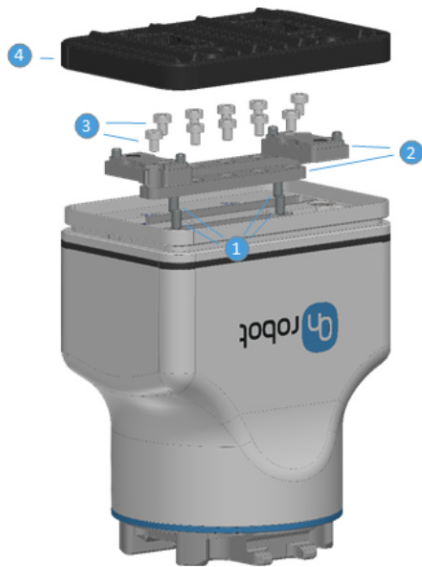
1. Place the pins.
2. Place the finger platforms.
3. Tighten the M3x4 screws. Use 1 Nm torque.
4. Place the bellow.

Cleaning Recommendations

The following cleaning aids can be used to clean the product:

- Isopropyl 70% alcohol
- Peroxide

NOTE:

Long time exposure and high temperatures can have a negative effect on the materials, especially on the sealings.

Use a dry cloth to wipe the product dry of the cleaning aids used. For optimum product care, use a cloth with water to do the final cleaning of the product. In this way the exposure of chemical aids is minimized on the product.

10. Troubleshooting

10.1. Robot Has Not Obtained an IP Address

If the Compute Box has not assigned an IP address to the robot, do the following:

Assign a static IP address to the robot that matches your current IP settings on your Compute Box. The default IP address of the Compute Box is 192.168.1.1.

NOTE:

Change the last number in the IP address (if using 255.255.255.0 subnet mask) to avoid an IP conflict with the Compute Box.

Example

If the default fixed (192.168.1.1) IP address is used on the Compute Box, then use the following values:

- IP address: 192.168.1.2
- Subnet Mask: 255.255.255.0

10.2. Changing the DIP Switch Does Not Take Effect

To change the DIP switch network settings, first change the DIP switches and then cycle the Compute Box/Eye Box power so the changes will take effect.

If the changes still do not take effect, wait one minute and then cycle the Compute Box/Eye Box power once again.

10.3. URCap Operation

CAUTION:

Installed URCaps from different vendors may affect the OnRobot URCaps operation.

If you experience slow GUI response, performance issue, slow program start, error pop-ups, or function loss, make sure that only the OnRobot URCap is installed on the robot.

10.4. Tool Functions Are Not Available

If the tool functions are not available (grayed out) in the program, return to the **Installation** tab > **URCaps** > **Device info** and then back to the program.

10.5. 2FG7 Error Codes

10.5.1. Linear Sensor Error

Error code (on the Web Client and in the robot scripts): 16

Description: Linear sensor error. The tool has detected an error related to its linear sensor.

Suggestion(s) to solve the error:

- Power cycle the tool.
- Ensure that the Compute Box software and the tool firmware are updated.
- If the error is still present, return the tool to OnRobot for repair. Contact your local distributor for more information.

11. Warranties

11.1. Patents

Products of OnRobot A/S are protected by several patents; some still in global publication process (Patents pending). All manufacturers of copies and similar products violating any patent claims will be prosecuted.

11.2. Product Warranty

Without prejudice to any claim the user (customer) may have in relation to the dealer or retailer, the customer shall be granted a manufacturer's warranty under the conditions set out below:

In the case of new devices and their components exhibiting defects resulting from manufacturing and/or material faults within 12 months of entry into service (maximum of 15 months from shipment), OnRobot A/S shall provide the necessary spare parts, while the customer (user) shall provide working hours to replace the spare parts, either replace the part with another part reflecting the current state of the art, or repair the said part. This warranty shall be invalid if the device defect is attributable to improper treatment and/or failure to comply with information contained in the user guides. This warranty shall not apply to or extend to services performed by the authorized dealer or the customer themselves (e.g. installation, configuration, software downloads). The purchase receipt, together with the date of purchase, shall be required as evidence for invoking the warranty. Claims under the warranty must be submitted within two months of the warranty default becoming evident. Ownership of devices or components replaced by and returned to OnRobot A/S shall vest in OnRobot A/S. Any other claims resulting out of or in connection with the device shall be excluded from this warranty. Nothing in this warranty shall attempt to limit or exclude a customer's statutory rights nor the manufacturer's liability for death or personal injury resulting from its negligence. The duration of the warranty shall not be extended by services rendered under the terms of the warranty. Insofar as no warranty default exists, OnRobot A/S reserves the right to charge the customer for replacement or repair. The above provisions do not imply a change in the burden of proof to the detriment of the customer. In case of a device exhibiting defects, OnRobot A/S shall not be liable for any indirect, incidental, special or consequential damages, including but not limited to, lost profits, loss of use, loss of production or damage to other production equipment.

In case of a device exhibiting defects, OnRobot A/S shall not cover any consequential damage or loss, such as loss of production or damage to other production equipment.

11.3. Disclaimer

OnRobot A/S continues to improve reliability and performance of its products, and therefore reserves the right to upgrade the product without prior warning. OnRobot A/S ensures that the content of this manual is precise and correct but takes no responsibility for any errors or missing information.

12. Certifications

intertek
Total Quality. Assured.

CERTIFICATE
OF REGISTRATION

This is to certify that the management system of:

OnRobot A/S

Main Site: Teglværksvej 47 H, 5220 Odense SØ, Denmark
Chamber of Commerce: 36492449

Additional Site: OnRobot A/S, Cikorievej 44, 5220 Odense SØ, Denmark

has been registered by Intertek as conforming to the requirements of

ISO 9001:2015

The management system is applicable to:

Development and sales of End-of-Arms tools for industrial customers worldwide.

Certificate Number:
0096721

Initial Certification Date:
26 November 2019

Date of Certification Decision:
26 November 2019

Issuing Date:
26 November 2019

Valid Until:
25 November 2022

Accred. no. 1639
Certification of
Management
Systems
ISO/IEC 17021-1

Carl-Johan von Plomgren
MD, Business Assurance Nordics

Intertek Certification AB
P.O. Box 1103, SE-164 22 Kista, Sweden

In the issuance of this certificate, Intertek assumes no liability to any party other than to the Client, and then only in accordance with the agreed upon Certification Agreement. This certificate's validity is subject to the organization maintaining their system in accordance with Intertek's requirements for systems certification. Validity may be confirmed via email at certificate.validation@intertek.com or by scanning the code to the right with a smartphone.

The certificate remains the property of Intertek, to whom it must be returned upon request.

12.1. Manufacturer Test Certificate

All OnRobot products are tested according to OnRobot test specification for the individual product that follows the ISO 9001 standard procedure. OnRobot testing procedure undergoes continuous review and improvement.

12.2. EMC

FORCE
TECHNOLOGY

Attestation of Conformity no. 121-31033-A1

FORCE Technology has performed compliance testing on electrical products since 1967. FORCE Technology is an accredited test house according to EN17025 and participates in international standardization with organizations such as CEN/CENELEC, IEC/CISPR and ETSI. This attestation of conformity with the below mentioned standards and/or normative documents is based on accredited tests and/or technical assessments carried out at FORCE Technology.

Attestation holder
OnRobot A/S, Teglværksvej 47H, 5220 Odense SØ, Denmark

Product identification - Name (Part no.)
Power Supplies: PSU (104788), VER36U240-JA, VES120PS24, VES150PS24 (106034).
Controllers: UR Kit with Compute Box (102344), Doosan Robot kit (102345), Techman/OMRON TM Robot Kit (102359), KUKA-A Robot kit (102360), KUKA-B Robot kit (102361), FANUC Robot kit (102362), Kawasaki-B Robot kit (102363), Kawasaki-C Robot kit (102364), Kawasaki-D Robot kit (102365), Kawasaki-E Robot kit (102366), Yaskawa-F Robot kit (102367), Yaskawa-G Robot kit (102368), Yaskawa-H Robot kit (102369), NACHI-I Robot kit (102370), NACHI-J Robot kit (102371), Hanwha Robot Kit (103208), Eye Box (103707).
Mountings: Dual Quick Changer (101788), Quick Changer Robot side (102037), HEX-E QC (102111), Quick Changer Kit (102277), HEX-H QC (102376), Quick Changer Robot side 4,5A (104277), Dual Quick Changer 4,5A (104293), Quick Changer Kit 4,5A (104388).
Tools: 2FG7 (106376), 3FG15 (103666), 2FGP20 Palettizing Gripper (108585), Dispense Tool (106816), Eyes Lighting Kit (107080), Lift100 Lifting robot (108800), MG10 (105202), OnRobot Eyes (103903), Pallet Station (109401), RG2 (102012), RG2-FT (102075), RG6 (102021), Sander (106376), Screwdriver (103961), SG Base Part (103546), VG10 (101661), VGC10 (102844), VGP20 (107242).

Manufacturer
OnRobot A/S

Technical documentation
FORCE Technology Assessment no. 121-31033-A1

Standards/Normative documents

IEC 61000-3-2:2018	EMC Directive 2014/30/EU, Article 6
IEC 61000-3-3:2013/AMD1:2017	EN 61000-3-2:2014
IEC 61000-6-2:2016	EN IEC 61000-3-2:2019
IEC 61000-6-4:2018	EN 61000-3-3:2013/A1:2019
	EN 61000-6-2:2005/AC:2005
	EN IEC 61000-6-2:2019
	EN 61000-6-4:2007/A1:2011
	EN IEC 61000-6-4:2019

Additionally, for RG2 (102012), RG6 (102021), 2FGP20 Palettizing Gripper (108585) and Lift100 Lifting robot (108800):
IEC 61326-3-1:2017, Industry locations, SIL 2

The product identified above has been assessed and complies with the specified standards/normative documents. The attestation does not include any market surveillance. It is the responsibility of the manufacturer that mass-produced apparatus have the same properties and quality. This attestation does not contain any statements pertaining to the requirements pursuant to other standards, directives or laws other than the above mentioned.

Signature

Knud A. Baltsen

Digitally signed by
Knud A. Baltsen
Date: 2022.03.23
17:16:22 +01'00'

Signed by: Knud A. Baltsen, Senior Specialist, Product Compliance

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12.3. 2FG7 - Environment

Attestation of Conformity no. 120-30971

Assessment holder

OnRobot A/S
Teglværksvej 47H
5220 Odense SØ
Denmark

Product identification

OnRobot 2 Finger Gripper

FORCE Technology test reports

Environmental tests of 2 Finger Gripper, project no.: 120-30971, report no.: 120-30971-1 dated 28 October 2020

Other technical documentation

Conclusion

The 2 Finger Gripper have been tested according to the standards listed below. The test results are given in the Force report listed above. All tests were carried out as specified in the relevant specifications including special test criteria's stated by the client.

IP 6X	IEC 60529:2013
IP X7	IEC 60529:2013
Dry heat	IEC 60068-2-2:2007
Low temperature (cold)	IEC 60068-2-1:2007
Vibration - Endurance random	IEC 60068-2-64:2008
Shock test	IEC 60068-2-27:2008

Date	2020.10.28
Signature	

12.4. 2FG7 - ISO Class 5 Cleanroom

TÜV NORD

ZERTIFIKAT
CERTIFICATE

Hiermit wird bescheinigt, dass die Firma / *This certifies that the company*

OnRobot A/S
Teglværksvej 47H
DK-5220 Odense SØ
Denmark

berechtigt ist, das unten genannte Produkt mit dem abgebildeten Zeichen zu kennzeichnen
is authorized to provide the product mentioned below with the mark as illustrated

Fertigungsstätte *Manufacturing plant*	**OnRobot A/S** **Cikorievej 44 and 72** **DK-5220 Odense SØ** **Denmark**
Beschreibung des Produktes (Details s. Anlage 1) *Description of product* *(Details see Annex 1)*	**Accessory for robotic arms – Gripper 2FG7**
Geprüft nach *Tested in accordance with*	**Particular air cleanliness according to VDI 2083 part 9.1:2006-12;** **classification ISO 5 according to DIN EN ISO 14644-1:2016-06**

TÜV NORD
TÜV NORD CERT GmbH
Baumuster geprüft
Freiwillige Zertifizierung

Reinraumtauglichkeit
Entspricht ISO-Klasse 5

Partikuläre Luftreinheit nach
☐ VDI 2083 Blatt 9.1
☐ DIN EN ISO 14644-1

www.tuev-nord.de

Registrier-Nr. / *Registered No.* 44 780 20204101
Prüfbericht Nr. / *Test Report No.* 3527 8193
Aktenzeichen / *File reference* 8003023115

Gültigkeit / *Validity*
von / *from* 2020-12-17
bis / *until* 2025-12-16

TÜV NORD CERT GmbH
Zertifizierungsstelle Konsumgüter

Essen, 2020-12-17

TÜV NORD CERT GmbH   Langemarckstraße 20   45141 Essen   www.tuev-nord-cert.de   prodcert@tuev-nord.de

12.5. Declaration of Incorporation

12.5.1. 2FG7

CE/EU Declaration of Incorporation (Original)

According to European Machinery Directive 2006/42/EC annex II 1.B.

The manufacturer:

OnRobot A/S
Teglværskvej 47H
DK-5220, Odense SØ
DENMARK

declares that the product:

Type:	Industrial Robot Gripper
Model:	2FG7
Generation:	V1
Serial:	1000000000-1009999999

may not be put into service before the machinery in which it will be incorporated is declared in conformity with the provisions of Directive 2006/42/EC, including amendments, and with the regulations transposing it into national law.

The product is prepared for compliance with all essential requirements of Directive 2006/42/EC under the correct incorporation conditions, see instructions and guidance in this manual. The following essential requirements of Directive 2006/42/EC are fulfilled: 1.1.2, 1.1.3, 1.1.5, 1.3.2, 1.3.4, 1.5.1, 1.5.2, 1.5.4, 1.5.5, 1.5.10, 1.5.11, 1.5.12, 1.6.1. Compliance with all essential requirements of Directive 2006/42/EC relies on the specific robot installation and the final risk assessment.

Technical documentation is compiled according to Directive 2006/42/EC annex VII part B and available in electronic form to national authorities upon legitimate request. Undersigned is based on the manufacturer address and authorized to compile this documentation.

Additionally, the product declares in conformity with the following directives, according to which the product is CE marked:

2014/30/EU — Electromagnetic Compatibility Directive (EMC)
2011/65/EU — Restriction of the use of certain hazardous substances (RoHS)

Relevant essential health and safety requirements of the following EU directives are also applied:

2014/35/EU — Low Voltage Directive (LVD)
2012/19/EU — Waste of Electrical and Electronic Equipment (WEEE)

A list of applied harmonized standards, including associated specifications, is provided in this manual.

Budapest, November 11th, 2020

Group Management

Vilmos Beskid
CTO